

NOTES:

- 1. Height of clip shall be 5 \times t_{W}
- 2. Width of clip shall be 2 x t_w
- 3. Terminate weld $\frac{1}{4}$ " from edge of flange or connection plate, whichever is encountered first.
- 4. Where the end connection plate is also required as a bearing stiffener, the bottom of the connection plate shall be either milled to fit the bottom flange and fillet welded, or attached to the bottom flange with a full penetration weld. Modify the above detail with construction notes as required.

MASSPOT CLIP DETAIL FOR DIAPHRAGM CONNECTION PLATES

STRINGERS

DATE OF ISSUE JUNE 2013

DRAWING NUMBER

5.1.9