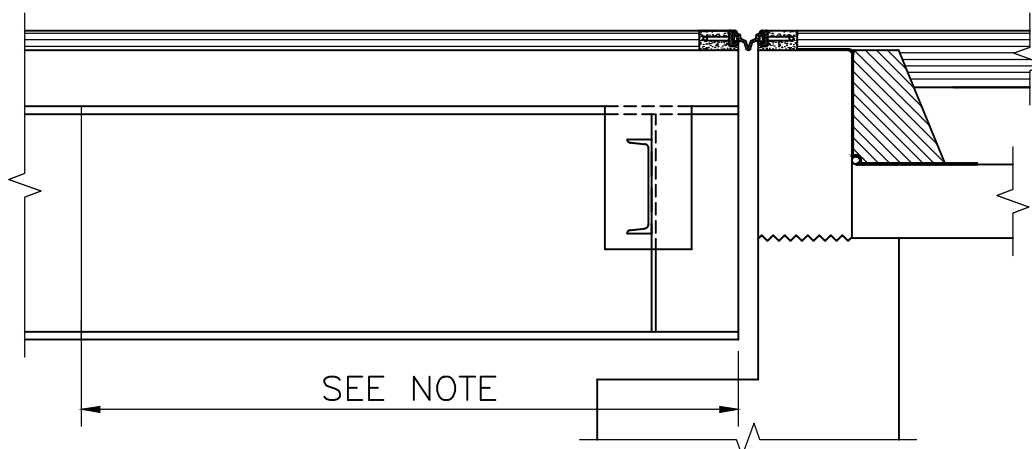


NOTE:

THE UNPAINTED WEATHERING STEEL STRINGER (or girder) AND ATTACHED PLATES EMBEDDED IN THE ABUTMENT (or in the concrete end diaphragm) AND WITHIN 12" OF THE ABUTMENT FACE (or face of the concrete end diaphragm) SHALL BE PAINTED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. THE FINISH COAT COLOR SHALL MATCH COLOR CHIP NO. 30045 OF FEDERAL STANDARD 595B. THE STEEL DIAPHRAGM SHALL NOT BE PAINTED.

(TO BE USED WITH CHAPTERS 3 AND 12 ABUTMENT DETAILS)



NOTE:

ALL UNPAINTED WEATHERING STEEL INCLUDING STEEL DIAPHRAGMS WITHIN 1.5 TIMES THE GIRDER DEPTH (7'-0" MIN.) OF BRIDGE EXPANSION JOINTS SHALL BE PAINTED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. THE FINISH COAT COLOR SHALL MATCH COLOR CHIP NO. 30045 OF FEDERAL STANDARD 595B.

(TO BE USED WITH NON-BRIDGE MANUAL OLD STYLE DECK JOINTS)

LIMITS OF PAINTED WEATHERING STEEL

NOTES:

SCALE: $\frac{1}{2}" = 1'-0"$

1. Modify Integral Abutment detail shown for type of bridge being used.
2. Include applicable detail on Construction Drawings for unpainted weathering steel beam bridges.



LRFD BRIDGE
MANUAL, PART II

PAINT LIMITS FOR WEATHERING STEEL BRIDGES

MISCELLANEOUS DETAILS

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