

Facility Markings



Stencil Example

GH M180 A1 M9902 50 16

GH	M180	A	1	M	9902	50	16
1.1.1.1	1.1.1.2	1.1.1.3	1.1.1.4	1.1.1.5	1.1.1.6	1.1.1.7	1.1.1.8

- 1.1.1.1. Brand: GH for Gregory Highway Products, Inc.
- 1.1.1.2. M-180: AASHTO specifications
- 1.1.1.3. Beam or Sheet Thickness
 - 1.1.1.3.1. Class A- base metal nominal thickness-.105in (2.67 mm)
 - 1.1.1.3.2. Class B- base metal nominal thickness-.135in (3.43 mm)
- 1.1.1.4. Coating Designation
 - 1.1.1.4.1. Type 1 zinc coated –2.00 oz/ft² min triple spot (610 g/m²)
 - 1.1.1.4.2. Type 2 zinc coated –4.00 oz/ft² min triple spot (1220 g/m²)
 - 1.1.1.4.3. Type 3 Beams to be painted (by others)
 - 1.1.1.4.4. Type 4 Beams of corrosive resistant steel
 - 1.1.1.4.5.
- 1.1.1.5. Operator Initial
- 1.1.1.6. Heat No. Code 4-digit numeric-generated by Gregory Industries ERP system and traceable back to the producing mill.
- 1.1.1.7. Coating Lot: Week [two digit (e.g. 01 through 52)]
- 1.1.1.8. Year [two digit (e.g. 96)]