



GUARDRAIL POST MARKING

F = FORT WORTH
L = LIMA
O = ORANGEBURG
V = VALTIR
A = SUPPLIER ID

SUPPLIER ID
A --- NUCOR
B --- GERDAU
C --- SDI - SWVA

EXAMPLE = VL1420A

V = VALTIR; L, O, F, = PLANT; 1420 = WEEK & YEAR; A = SUPPLIER ID

GUARDRAIL PANEL MARKING

- 1 VALTIR BRAND LOGO
- 2 AASHTO SPECIFICATION
- 3 CLASS & TYPE AS PER AASHTO M180
- 4 LOT IDENTIFICATION
- 5 ALL PLANTS (HEAT CODE) - (PLANT MILL WEEK YR)
- 6 MELTED AND MANUFACTURED IN THE USA

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NOTES:

1. MINIMUM 1/4" (TEXT HT.) STAMP ON TOP HALF OF ONE SIDE OF POST, ON WEB OR BACK FLANGE (PLANT'S CHOICE).

MATERIAL N/A		DRAWN G. Lallo		DATE 12/13/1996		TOLERANCES PER QMS-SF-001 UNLESS OTHERWISE SPECIFIED.					
		CHECKED C. Cortes		DATE							
FINISH N/A		UNLESS OTHERWISE NOTED, ALL DIMENSIONS ARE IN INCHES. DIMENSIONS ACCORDING TO ASME Y14.5-2018 AND QMS-SF-003 UNLESS OTHERWISE SPECIFIED.				DO NOT SCALE DRAWING					
		REVISION DESCRIPTION				ECO	DATE	REV	BY	CHK	
		ADDED POST MARKING & REMOVED IDLED PLANTS				7205	5/20/20	T	LH	BT	
EST SURFACE AREA:		N/A	REVISED BRAND LOCATION AT PLANTS #55 & 478				7279	7/06/20	U	LH	BT
EST UNFINISHED WT:		0 lbs.	CHG: LOGO & COMPANY NAME; REDRAWN IN INV				8136	7/8/22	V	DPH	KWL

BRAND LOCATION DRAWING
LOCATION AND CONTENT OF
HGR; THRIE BEAM; AND POSTS



DRAWING: **SS280**

REV: V SHEET: 1 of 1

VALTIR

QMS-FE-Q48 Rev 0, (06/01/2022)