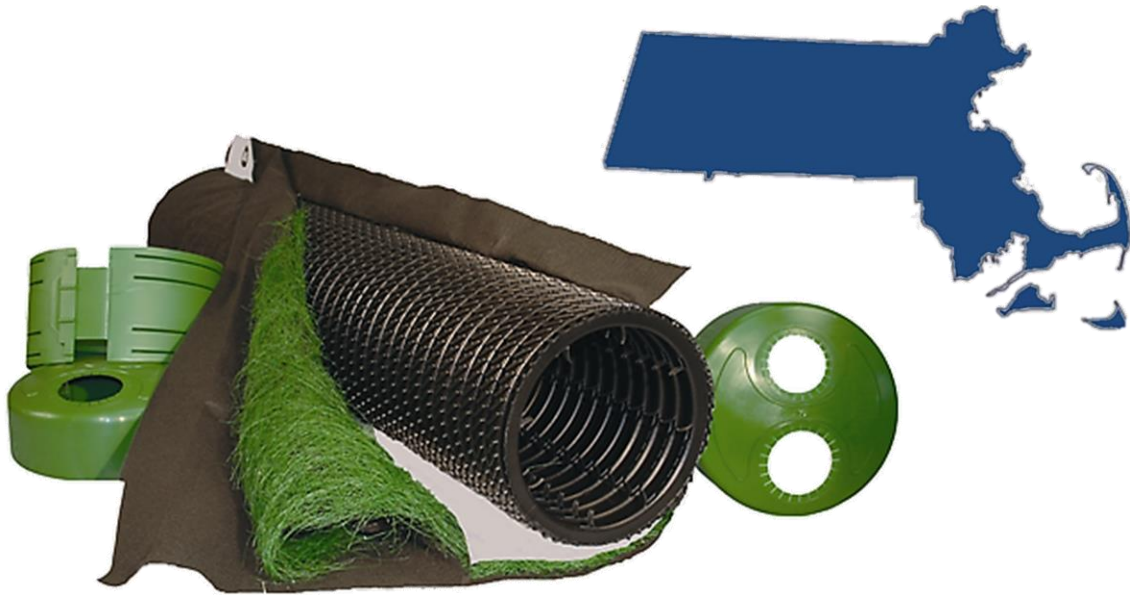


The Presby Wastewater Treatment System

Massachusetts Advanced Enviro-Septic[®] Design and Installation Manual



Minimizes the Expense



Protects the Environment



Preserves the Site



Presby Environmental, Inc.

An Infiltrator Water Technologies Company
The Next Generation of Wastewater Treatment Technology

143 Airport Rd., Whitefield, NH 03598

Tel: 800-473-5298 Fax: 603-837-9864

info@presbyeco.com

www.PresbyEnvironmental.com

The information in this manual is subject to change without notice. We recommend that you check your state's page on our website on a regular basis for updated information. Your suggestions and comments are welcome. Please contact us at:

Presby Environmental, Inc.
143 Airport Road
Whitefield, NH 03598
Phone: 1-800-473-5298 Fax: (603) 837-9864
Website: www.PresbyEnvironmental.com

The products and methods depicted in this manual are protected by one or more patents. For more information:
Pat. www.presbyeco.com/patents.

Advanced Enviro-Septic® is a registered trademark of Presby Environmental, Inc.

IMPORTANT NOTICE: This Manual is intended **ONLY** for use in designing and installing Presby Environmental's Advanced Enviro-Septic® Wastewater Treatment Systems. The use of this Manual with any other product is prohibited. The processes and design criteria contained herein are based solely on our experience with and testing of Advanced Enviro-Septic®. Substitution of any other large diameter gravelless pipe will result in compromised treatment of wastewater and other adverse effects.

This manual refers to the Certification for General Use (Transmittal Number X255471b) and the Certification for Remedial Use (Transmittal Number X255470b) for use under Title 5 Innovative / Alternative Technology Approval issued by the State of Massachusetts Department of Environmental Protection.

All designers must provide the above approval letter to each landowner who is a prospective purchaser of a System prior to the sale of the system and prior to the filing of any application for a site-specific approval.

To access the approval letters and the Standard Conditions for Alternative SAS Systems, please go to Massachusetts Department of Environmental Protection web page at:
<https://www.mass.gov/guides/approved-title-5-innovativealternative-technologies>.

© Presby Environmental, Inc. September 2019
All Rights Reserved

TABLE OF CONTENTS

<u>Section Number</u>	<u>Page Number</u>
1.0 Background	1
2.0 Advanced Enviro-Septic® Components.....	3
3.0 Introduction.....	3
4.0 General Design Criteria.....	4
5.0 Percolation Rates 1-60 MPI Design Considerations	8
6.0 Basic Serial Distribution Layout	9
7.0 D-box Distribution.....	9
8.0 Combination Serial Distribution.....	10
9.0 In-Ground Bed Systems	11
10.0 Elevated Bed Systems (Mounds).....	11
11.0 Non-Conventional System Configurations (1-60 MPI)	11
12.0 Table A: Pipe Required (1 – 60 MPI)	12
13.0 Table B: Long Term Acceptance Rate (LTAR)	12
14.0 Table C: System Sand Bed Area	13
15.0 Table D: Number of Rows and Pipe Layout Width	13
16.0 Design Procedure (1 – 60 MPI).....	14
17.0 Design & Sizing Criteria for Percolation Rates (61–90 MPI)	15
18.0 AES Pipe Requirement (61-90 MPI)	15
19.0 Table E: Allowable System Slope (61-90 MPI)	15
20.0 Table F: System Sand Bed Area (61-90 MPI)	15
21.0 Table G: Row Length Minimum (61-90 MPI)	15
22.0 Centered Rows - Level Systems (61-90 MPI).....	15
23.0 Grouped Rows - Sloping Systems (61-90 MPI)	16
24.0 Design Procedure (61 – 90 MPI).....	16
25.0 Pumped System Requirements	17
26.0 Venting Requirements.....	17
27.0 Site Selection	20
28.0 Installation Requirements, Component Handling and Site Preparation	20
29.0 System Bacteria Rejuvenation and Expansion	22
30.0 Operation & Maintenance	23
31.0 Glossary	23
32.0 Massachusetts Advanced Enviro-Septic® System Installation Form	27

1.0 Background

Liquid that exits from a septic tank ("effluent") contains suspended solids that can cause traditional systems to fail prematurely. Solids can overload bacteria, cut off air required for aerobic bacterial activity, and/or seal the underlying soil, interfering with its ability to absorb liquid.

1.1 What Our System Does

By utilizing simple yet effective natural processes, the Advanced Enviro-Septic® Treatment System treats septic tank effluent in a manner that prevents suspended solids from sealing the underlying soil, increases system aeration, and provides a greater bacterial treatment area ("biomat") than traditional systems.

1.2 Why Our System Excels

The Advanced Enviro-Septic® Treatment System retains solids in its pipe and provides multiple bacterial surfaces to treat effluent prior to its contact with the soil. The continual cycling of effluent (the rising and falling of liquid inside the pipe) enhances bacterial growth. This all combines to create a unique eco-system that no other passive wastewater treatment system is designed to offer. The result is a system that excels by being more efficient, last longer, and have a minimal environmental impact.

1.3 System Advantages

- a) costs less than traditional systems
- b) eliminates the need for washed stone
- c) often requires a smaller area
- d) installs more easily and quickly than traditional systems
- e) adapts easily to residential and commercial sites of virtually any size
- f) adapts well to difficult sites
- g) develops a protected receiving surface preventing sealing of the underlying soil
- h) blends "septic mounds" into sloping terrain
- i) increases system performance and longevity
- j) tests environmentally safer than traditional systems
- k) recharges groundwater more safely than traditional systems
- l) made from recycled plastic

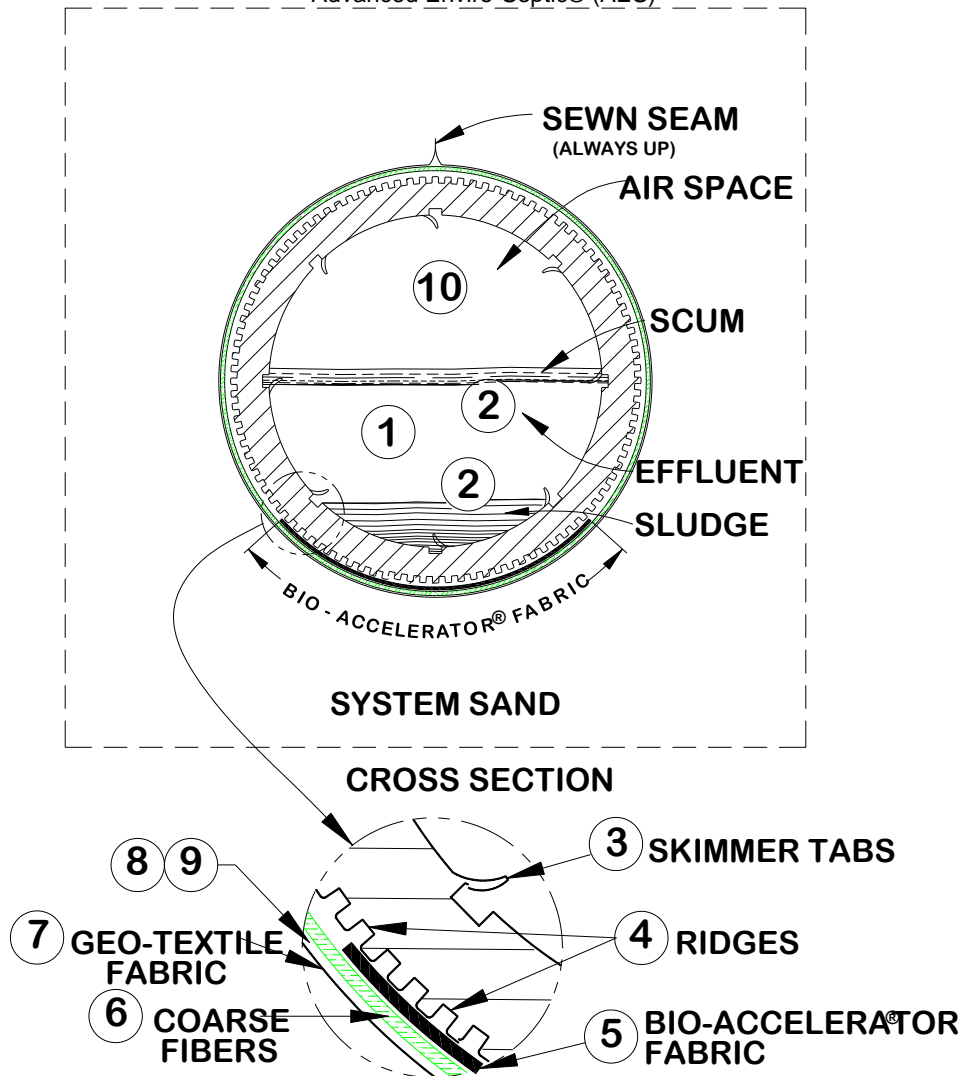
1.4 Patented Advanced Enviro-Septic® Technology

The Advanced Enviro-Septic® (AES) pipes are an onsite wastewater treatment system consisting of a patented configuration of ridged, corrugated, perforated plastic pipe with interior skimmer tabs, surrounded by a mat of random plastic fibers and geo-textile fabric. The AES pipes are assembled and installed in a bed of specified System Sand which can either be below the ground or above. The AES product incorporates Bio-Accelerator®, a proprietary enhancement that screens additional solids from effluent, accelerates treatment processes, assures even distribution and provides additional surface area for bacterial activity. The system is designed to simultaneously purify and disperse effluent after primary treatment by a septic tank. The system is completely passive, requiring no electricity, motors, alarms, computers, etc.

The Presby Wastewater Treatment System's

10 Stages of Treatment

Advanced Enviro-Septic® (AES)



- Stage 1:** Warm effluent enters the pipe and is cooled to ground temperature.
- Stage 2:** Suspended solids separate from the cooled liquid effluent.
- Stage 3:** Skimmers further capture grease and suspended solids from the existing effluent.
- Stage 4:** Pipe ridges allow the effluent to flow uninterrupted around the circumference of the pipe and aid in cooling.
- Stage 5:** Bio-Accelerator® fabric screens additional solids from the effluent, enhances and accelerates treatment, facilitates quick start-up after periods of non-use, provides additional surface area for bacterial growth, promotes even distribution, and further protects outer layers and the receiving surfaces so they remain permeable.
- Stage 6:** A mat of coarse, randomly-oriented fibers separates more suspended solids from the effluent.
- Stage 7:** Effluent passes into the geo-textile fabrics and grows a protected bacterial surface.
- Stage 8:** Sand wicks liquid from the geo-textile fabrics and enables air to transfer to the bacterial surface.
- Stage 9:** The fabrics and fibers provide a large bacterial surface to break down solids.
- Stage 10:** An ample air supply and fluctuating liquid levels increase bacterial efficiency.

2.0 Advanced Enviro-Septic® Components

2.1 AES Pipe

- a) Plastic pipe made with a significant percentage of recycled material
- b) 10 ft. sections (can be cut to any length)
- c) Ridged and perforated, with skimmer tabs on interior
- d) Bio-Accelerator along bottom of pipe (sewn seam is always placed up)
- e) Surrounded by a mat of randomly oriented plastic fibers
- f) Wrapped in a non-woven geo-textile fabric stitched in place
- g) Exterior diameter of 12 in.
- h) Each 10 ft. section has a liquid holding capacity of approx. 58 gallons
- i) A 10 ft. length of AES is flexible enough to bend up to 90°



2.2 Offset Adapter and Double Offset Adapter

An offset adapter is a plastic fitting 12 in. in diameter with an inlet hole designed to accept a 4 in. sewer line, raised connection, or vent pipe. The hole is to be installed in the 12 o'clock position. The distance from the bottom of the Offset Adapter to the bottom of its inlet hole is 7 in. When assembling pipes into rows, note that the geo-textile fabrics are placed over the edges of the Offset Adapter and Couplings. The Double Offset Adapter has two 4 in. holes. The hole in the 6 o'clock position is designed to accept a bottom drain.



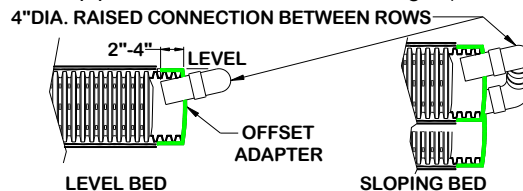
2.3 Coupling

A coupling is a plastic fitting used to create a connection between two pieces of AES pipe. Note that the couplings are wide enough to cover 1 or 2 pipe corrugations on each of the two pipe ends being joined. The couplings feature a snap-lock feature that requires no tools. When assembling pipes into rows, note that the geo-textile fabric does not go under couplings. Pull fabric back, install coupling, and then pull fabric over coupling. Also note that during installation in cold weather, couplings are easier to work with if stored in a heated location (such as a truck cab) before use.



2.4 Raised Connection

A raised connection is a PVC Sewer & Drainpipe configuration which is used to connect AES rows. Raised connections extend 2 in. to 4 in. into pipe and are installed on an angle (as shown below). All PVC joints should be glued.



3.0 Introduction

3.1 Presby Environmental Standards

All AES systems must be designed and installed in compliance with the procedures and specifications described in this Manual and in the product's Massachusetts approval.

3.2 Massachusetts Rules

This Manual is to be used in conjunction with the current State of Massachusetts Department of Environmental Protection Rules, 310 CMR 15.

3.3 Conflicts Between Massachusetts Rules & Manual

In the event of contradictions between this Manual and Massachusetts Department of Environmental Protection regulations, Presby Environmental, Inc. should be contacted for technical assistance. Exceptions to any Massachusetts rules other than those specifically discussed in this Manual require a DEP waiver. Please contact us for technical assistance at (800) 473-5298.

3.4 Certification Requirements

Certification classes are required for designers and installers wishing to use Presby Environmental, Inc.'s AES product. Certification is obtained by attending a Certification Course presented by Presby Environmental, Inc. or its sanctioned representative. Certification can also be obtained by viewing tutorial videos on our website (high speed connection required) and then successfully passing a short assessment test, which is also available over the internet. It is recommended that all professionals involved in the inspection, review or certification of AES systems become Presby Certified.

3.5 Technical Support

Presby Environmental, Inc. provides technical support to all individuals using our products. For questions about our products or the information contained in this Manual, or to register for a Certification Course, please contact us at 1-800-473-5298.

4.0 General Design Criteria

4.1 Barrier Materials Over System Sand

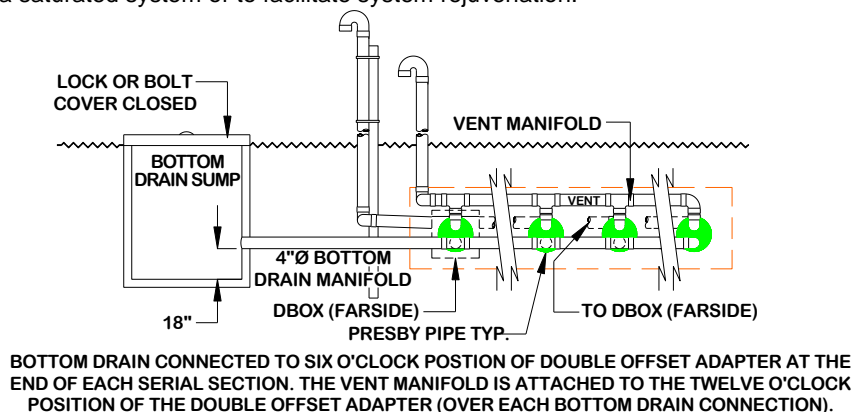
No barrier materials (hay, straw, tarps, etc.) are required to be placed between the System Sand and cover material, unless the field is being designed for H-20 loading where stabilization fabric is used (see para. 4.15, pg. 5).

4.2 Breakout Elevation

Breakout Elevation is defined as the elevation 6 inches below the AES rows for all percolation rates (see ill. in para. 5.3, pg. 8).

4.3 Bottom Drain

A bottom drain is a line connected to the hole in the 6 o'clock position of a double offset adapter at the end of each serial section or each row in a D-box Distribution Configuration which drains to a sump and is utilized to lower the water level in a saturated system or to facilitate system rejuvenation.



4.4 Center-to-Center Spacing

The required minimum Center-to-Center pipe spacing is 1.5 ft. for 1-60 MPI and 3 ft. for 61-90 MPI.

4.5 Converging Flows Restriction

AES systems must not be located where surface or ground waters will converge, causing surface water flow to become concentrated or restricted within the soil absorption field (see Site Selection details in para. 27.0, pg. 20).

4.6 Daily Design Flow per Bedroom

Bedrooms are calculated at a daily design flow of 110 GPD each. Fields that service more than two residential units should use the commercial loading section of all sizing tables in this manual.

4.7 Daily Design Flow

The **minimum** daily design flow for any single-family residential system on its own lot is two bedrooms (220 GPD) and 300 GPD for any commercial system.

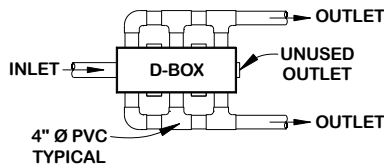
- Certain fixtures, such as jetted tubs, may require an increase in the size of the septic tank.
- Daily design flow for a single bedroom apartment with a kitchen connected to a residence (also sometimes referred to as a "studio" or "in-law apartment") shall be calculated by adding two additional bedrooms (220 GPD).
- When daily design flow is determined by water meter use for commercial systems, refer to DEP Rules.
- PEI recommends taking the average daily use from a peak month and multiply it by a peaking factor of (2) times minimum.
- Note that "daily design flows" are calculated to assume occasional "peak" usage and a factor of safety; systems are not expected to receive continuous dosing at full daily design load.

4.8 Distribution Box (D-box)

A distribution box is a device used to divide effluent flow to more than one portion of a Presby Field. A D-box is required for all AES systems and cannot be used as a substitute for the Inspection Port.

4.9 Distribution Box Manifold

A D-box manifold is utilized to evenly divide flow to more than one field and is especially useful when designing for large daily design flows. Flow Equalizers are required on all used D-box outlets.



NOTE: UTILIZING EVERY OTHER OUTLET WILL PROVIDE ROOM FOR REQUIRED PIPING AND ALLOW FOR EASIER INSTALLATION

4.10 Documentation to End User

The Designer must provide the system owner with copies of the State's Certification for General Use and/or Approval for Remedial Use and an "Advanced Enviro-Septic® Wastewater Treatment Operating Manual." The state approvals are available for download on the Massachusetts DEP website. The Operator's Manual is available for download on our website: www.PresbyEnvironmental.com or call 800-473-5298 to request printed copies.

4.11 End-to-End Beds Preferred Over Side-to-Side Beds

If site conditions permit, End-to-End multiple bed configurations are preferable to Side-to-Side configurations (see para. 8.1, pg. 10).

4.12 Fill Extensions

Fill extensions are the material used between the System Sand Bed and the beginning of the Side Slope Tapers. Fill extensions are constructed on all four sides of an AES bed. The Breakout Elevation establishes the elevation at the intersection of the Fill Extension and Side Slope Taper. See illustrations of Side Slope Tapers in para. 5.3, pg. 8.

4.13 Flow Equalizers Required

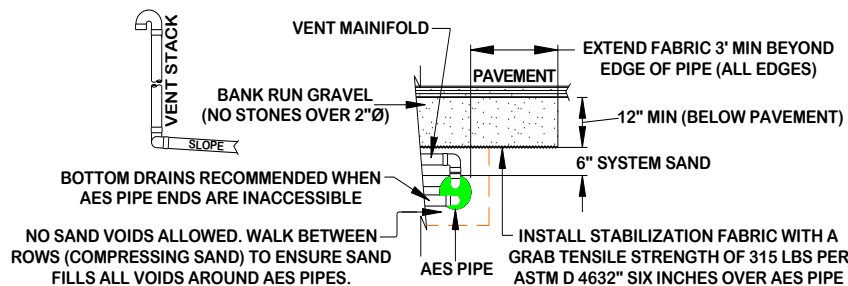
All distribution boxes used to divide effluent flow require flow equalizers in their outlets. Flow equalizers are limited to a maximum of 20 GPM per equalizer. Flow equalizers are not required when using only one D-box outlet. Never place a flow equalizer on the outlet leading to a vent.

4.14 Garbage Disposals (a.k.a. Garbage Grinders)

No additional AES pipe is required when using a garbage disposal (grinder). If a garbage disposal is utilized, follow the State's requirements regarding septic tank sizing. Multiple compartment septic tanks or multiple tanks are preferred and should be pumped as needed.

4.15 H-10 and H-20 Depth of Cover Material

The minimum total depth of cover on AES rows is 7 inches: 3" of System Sand plus 4" of topsoil. For H-10 and H-20 loading, a minimum of 6" of System Sand is required over the AES pipe. 12" of structural cover over the pipes is designed for H-10 loading, and AES pipe with 18" of structural cover and Stabilization Fabric is designed for H-20 loading* (the only soil compaction that should take place is at the point of preparation for pavement).



**AES pipe with 18" of structural cover is designed for H-20 loading by Presby Environmental, Inc. The Mass DEP makes no determination that this design meets the H-20 loading requirement.*

4.16 Inspection Ports

At least one Inspection Port is required in each AES field. The Inspection Port is constructed of perforated 4 in. diameter plastic and wrapped with geo-textile fabric to protect against sand infiltration. The bottom of the Inspection Port must extend down to the bottom of the System Sand Bed Bottom, which is 6 in. below the AES pipes for 1-60 MPI and 12 in. for 61-90 MPI. The top of the port should extend to the final grade and use a threaded cap for access. In beds with a less than or equal to 10% System Slope, it must be placed between two of the AES rows; preferably at the end of a serial section. In beds with more than a 10% System Slope, it must be located at the toe of the System Sand Extension (see ill. in para. 5.3, pg. 8).

4.17 Maximum and Minimum Row Lengths

To maintain efficient effluent cycling within the AES pipe, the maximum row length is 100 ft. and the recommended minimum row length is 30 ft. (For acceptable exceptions to this rule, refer to Non-Conventional System Configurations, para. 11.2 , pg. 11).

4.18 Minimum Dispersal Area

To meet Massachusetts' requirements, at no time may an AES system be designed to have a sand bed area less than 40% of a conventional Title 5 aggregate system designed in accordance with 310 CMR 15.00 for the same site.

4.19 Pressure Distribution

The use of pressure distribution with AES Systems is not permitted. Pump systems to gain elevation are allowed (see Pump System Requirements, para. 25.0, pg. 17).

4.20 Row Elevations for Sloping Sites

Elevations must be provided on the construction drawing for each AES row in the sloping bed system.

4.21 Row Orientation

AES rows must be laid level to within $\pm 1/2$ in. of the specified elevation and preferably should be parallel to the contour of the site. The minimum center-to-center spacing is determined by the percolation rate and system slope. The center-to-center spacing may be larger, but not less than the minimum requirement.

4.22 Separation Distances (Vertical and Horizontal)

Vertical and horizontal separation distances are measured from the outermost edge(s) of the System Sand Bed.

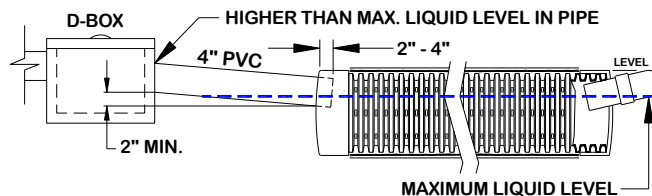
The local approving authority may allow the following reductions without granting a waiver under 310 CMR 15.400 or obtaining MA DEP approval:

Reduction to Groundwater: The depth to groundwater may be reduced by up to 2 feet, resulting in a minimum separation distance of two feet in soils with a recorded percolation rate of more than two minutes per inch and three feet in soils with a recorded percolation rate of two minutes or less per inch, measured from the bottom of the soil absorption system to the high groundwater elevation; and/or

Reduction of Pervious Material: If a reduction in the depth of the naturally occurring pervious material layer is necessary, a proposed reduction of up to 2 feet may be allowed in the four feet of naturally occurring pervious material layer required by 310 CMR 15.240(1) provided that it has been demonstrated that no greater depth in naturally occurring pervious material can be met anywhere on the site.

4.23 Septic Tank and Distribution Box Elevations (2 in. Rule)

The outlet of a distribution box must be set at least 2 in. above the highest inlet of the AES row, with the connecting pipe slope not less than 1% (approximately 1/8 in. per foot).



4.24 System Installation Form

Installers of AES systems shall provide Presby Environmental, Inc., and the approving authority with a copy of a completed "System Installation Form" for each new or replacement system installed, which can be found at the end of this manual.

4.25 Side Slope Tapers

Side slope tapering is to be no steeper than 3:1; steeper side slope tapering requires a state waiver. The side slope tapers begin 15 ft. from the edge of the tall portion of the System Sand bed or 16 ft. when measured from the edge of the AES pipes (see ill. in para. 5.3, pg. 8).

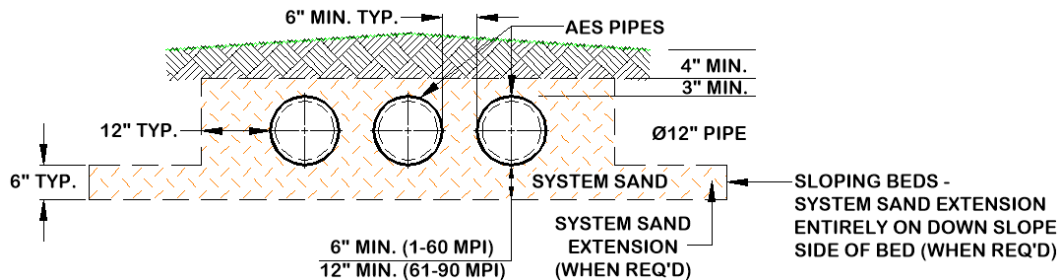
4.26 System Sand Requirements for All Beds

It is **critical** to the proper functioning of the AES system that the proper amount and type of System Sand be installed. System Sand is the material in direct contact with all AES pipes and must be clean, granular sand free of organic matter and must adhere to ASTM C-33 ("concrete sand") providing that no more than 3% can pass a #200 sieve (verified by washing sample per requirements of ASTM C-117 as noted in the ASTM C-33 specification).

4.27 System Sand Bed Dimension

System Sand dimensions must meet the following minimum requirements:

- 6 in. of System Sand below the AES pipe for (1-60 MPI)
- 12 in. of System Sand below the AES pipe for (61-90 MPI);
- 3 in. of System Sand above the AES pipe (all percolation rates).
- 6 in. of System Sand between all AES rows (1.5 ft. center-to-center row spacing minimum);
- 12 in. of System Sand around the perimeter of the pipes;
- 6 in. deep System Sand Extension (when required). The System Sand Extension is any part of the System Sand bed that is more than 1 ft. away from AES pipes.
- Illustration of System Sand Dimensions:



4.28 System Sand Extension

In systems sloping more than 10%, a System Sand extension is required. The System Sand Extension is any part of the System Sand bed that is more than 1 ft. away from AES pipes and added to the down slope side of the bed. The System Sand extension area is a minimum of 6 in. deep and extends a minimum of 3 ft. beyond the tall portion of the System Sand (4 ft. from the pipe) on the down slope edge of the bed (see ill. of System Sand Extension in para. 5.3, pg. 8).

4.29 Surrounding Sand

Surrounding Sand should be either System Sand or Title 5 fill, 310 CMR 15.255 (3). Only Title 5 fill sand may be placed under raised systems or where topsoil and soil horizons with organic matter have been removed (see Surrounding Sand shown in ill. in para. 5.3, pg. 8).

4.30 Ten Foot Increments Work Best

It is easier if row lengths are designed in exact 10 ft. increments since AES pipe comes in 10 ft. sections. However, if necessary, the pipe is easily cut to **any** length to meet site constraints.

4.31 Two Rows Minimum

All beds must have at least 2 rows.

4.32 Topsoil (a.k.a. "Loam")

Suitable earth cover, similar to the naturally occurring soil at the site and capable of sustaining plant growth, is required as the uppermost layer over the entire system (including fill extensions, side slope extensions and System Sand extensions). The topsoil layer should be a minimum of 4 in. deep and should be immediately seeded or mulched in order to prevent erosion.

4.33 Venting Requirements

Venting is required for all AES systems (see Venting Requirements, para. 26.0, pg. 17). Charcoal filters in vent stacks (for odor control) are not recommended by PEI. They can block air flow and potentially shorten system life. Contact PEI for recommendations in correcting odor problems.

4.34 Velocity Reduction

Reduce the velocity of liquid entering AES pipe to reduce turbulence. A distribution box with a baffle or inlet tee may be adequate for velocity reduction in most systems. When pumping to gain elevation, pump to an oversized distribution box or equivalent with proper baffles or tee at the end of the delivery line (see ill. in para. 26.4, pg. 18).

4.35 Wastewater Strength

Where wastewater strength is high, additional AES pipe is recommended. Presby Environmental, Inc. provides free technical support to all individuals using our products. For questions regarding design considerations when treating high strength wastewater, please contact us at **1-800-473-5298**.

4.36 Water Purification Systems

- Water purification systems and water softeners should **not** discharge into an AES system. This "backwash" does not require treatment and the additional flow may overload the system.
- Consult with your designer and/or installer for alternative means of dispersal.

- c) If there is no alternative means of disposing of this backwash other than in the AES system, then the system will need to be "oversized." Calculate the total amount of backwash in GPD, multiply by 3, and add this amount to the daily design flow when determining the field and septic tank sizing.
- d) Water purification systems and water softeners require regular routine maintenance; consult and follow the manufacturer's maintenance recommendations.

4.37 Filters, Alarms & Baffles

- a) Effluent filters are not required for gravity systems. However, if used they **must** be properly maintained. Follow manufacturer's instructions regarding required inspections, cleaning and maintenance. Effluent Filters must allow the free passage of air to ensure the proper functioning of the system. A blocked filter in any on-site septic system could interfere with venting, causing the system to convert to an anaerobic state and result in a shortened life.
- b) Massachusetts requires an alarm in all Pumped Systems
- c) All septic tanks must be equipped with baffles to prevent excess solids from entering the AES system and allow air flow up the roof stack.

5.0 Percolation Rates 1-60 MPI Design Considerations

5.1 Design Criteria

In percolation rates 1-60 MPI the following conditions apply:

- a) Systems may be used for both new and remedial system construction.
- b) Reserve area requirements must be in accordance with Massachusetts DEP regulations.
- c) Beds using Basic Serial Distribution may receive up to 500 GPD.
- d) Serial Distribution systems with daily design flows greater than 500 GPD must be designed using Combination or D-box distribution systems.
- e) Each Serial Section in a Combination system is limited to a daily design flow of 500 GPD.
- f) Parallel Distribution, also known as D-box configuration, is allowed with all daily design flows.
- g) Non-conventional bed layouts are permitted in these soils.
- h) Tables A, B, C and D control system sizing for this percolation rate range.

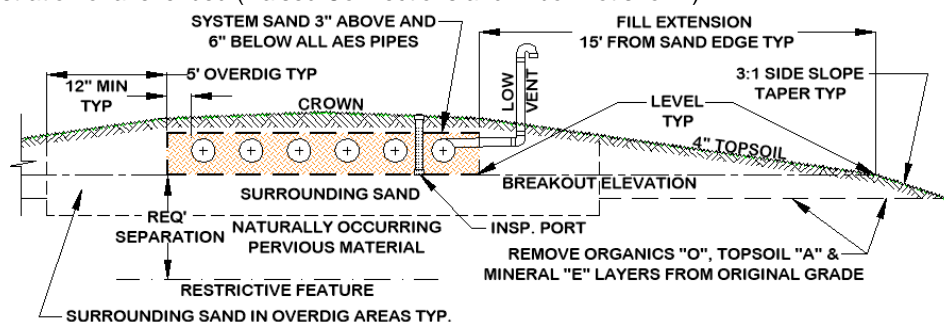
5.2 Sloping Sites and Sloping Systems

- a) The percentage of slope in all system drawings refers to the slope of the AES system, not the existing terrain and refers to the slope of the bed itself.
- b) Systems that slope greater than 10% require a 3 ft. System Sand Extension on the down slope side of the bed (see ill. in para. 5.3, pg. 8)
- c) The system slope and the site slope do not have to be the same.
- d) Maximum site slope is 33% and maximum system slope is 25%.
- e) Center-to-center row spacing is 1.5 ft. minimum.
- f) The slope of the site and/or the system may contain more than one slope provided the maximum allowed slope is not exceeded (see ill. in para. 8.3, pg. 11.)

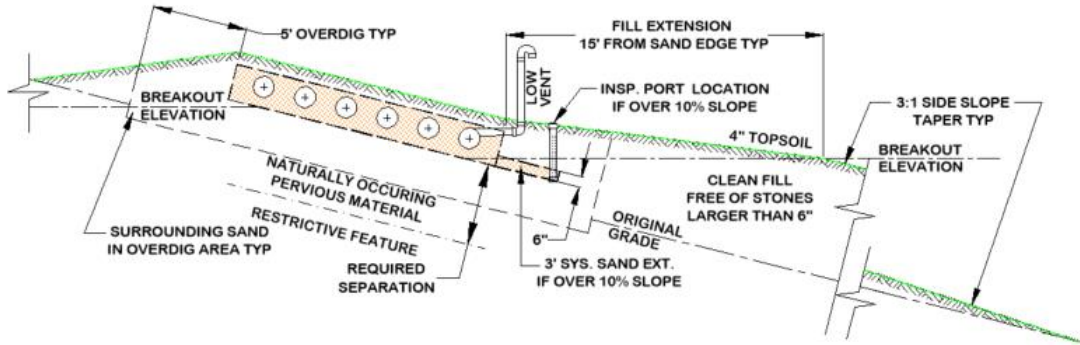
5.3 Fill Extensions and Side Slope Tapers

If any portion of the field extends above the original grade, fill must be used to cover the bed.

- a) A minimum of four inches of topsoil are required over the top of the System Sand Bed.
- b) Fill must extend 15 ft. beyond the edge of the tall portion of the System Sand Bed (do not include the System Sand Extension if present) before the Side Slope Tapers can begin. This applies to all four sides of the field. Use of an impermeable barrier in accordance with DEP rules can reduce this distance to 5 ft. before beginning Side Slope Tapers.
- c) Side Slope Tapers are to be 3 horizontal ft. for each 1 ft. of vertical drop until the fill meets the original grade.
- d) Refer to Installation Requirements in para. 28.0, pg. 20 for proper site preparation, erosion control and surface water diversion procedures.
- e) Illustration of a level bed (Raised Connections and D-box not shown):



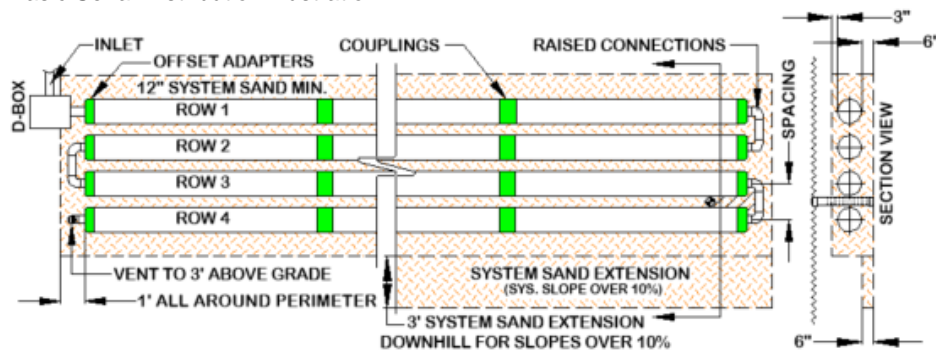
- f) Illustration of a sloping bed (Raised Connections and D-box not shown):



6.0 Basic Serial Distribution Layout

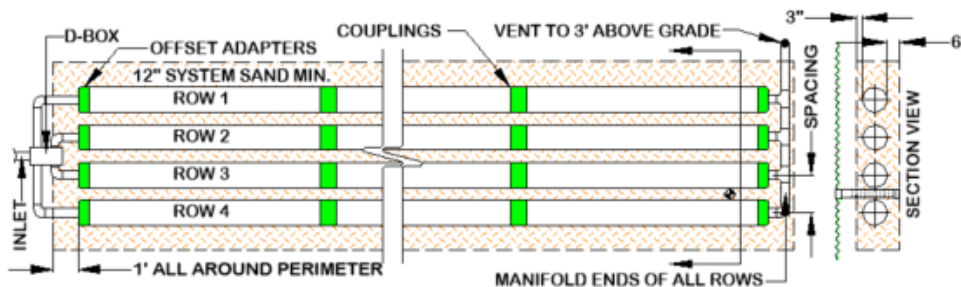
Basic Serial distribution may be used for single beds of 500 GPD or less. Basic Serial distribution systems are quick to develop a strong biomat in the first row, provide a longer flow route, improved effluent treatment and ensure air will pass through all the AES rows.

- Basic Serial distribution incorporates rows in serial distribution in a single bed.
- AES rows are connected at the ends with raised connections, using offset adapters and PVC pipe.
- Maximum length of any row is 100 ft.
- Beds must contain a minimum of two rows.
- A Flow Equalizer is not used or required on the single D-box outlet (flow is not being divided).
- Recommendation: Systems should be designed as long & narrow as the site will allow.
- Basic Serial Distribution Illustration:

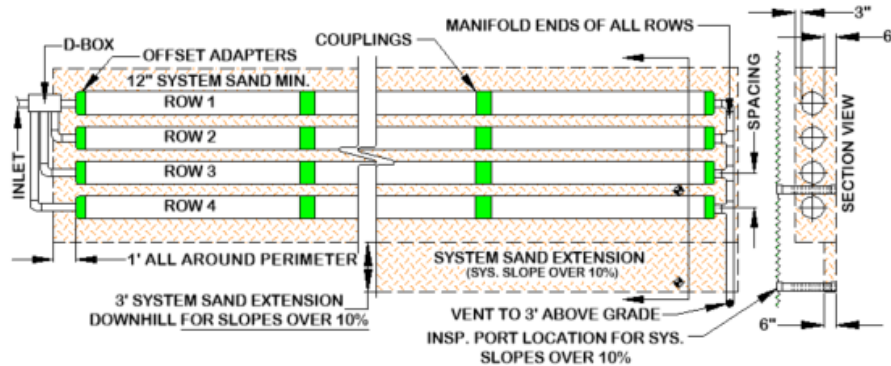


7.0 D-box Distribution

- Distribution box systems are also known as Parallel or Finger systems.
- All rows in this configuration must be the same length.
- Flow equalizers must be used on all used D-box outlets feeding the field.
- Use a Vent Manifold to connect the ends of all rows to ensure adequate air flow. The manifold is to be sloped toward AES pipes.
- Place the D-box on level, firmly compacted soil.
- All rows must be laid level end-to-end within $\pm 1/2"$.
- D-box (Parallel) Distribution Illustration for Level Systems:



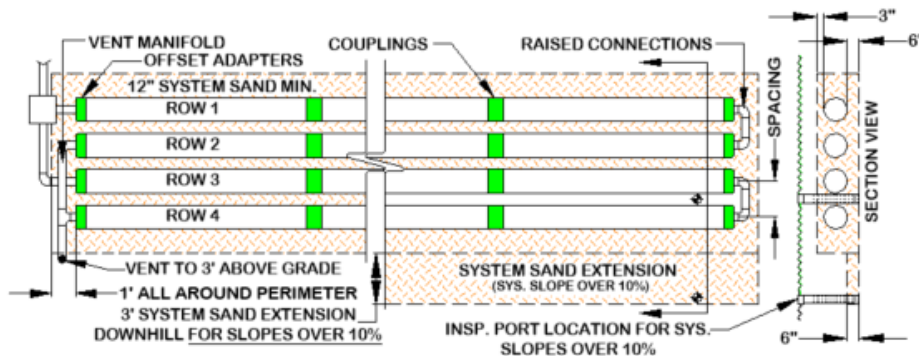
h) D-Box (Parallel) Distribution Illustration for Sloping Systems:



8.0 Combination Serial Distribution

Combination Serial distribution within one bed, or multiple beds, is used for systems with daily design flows greater than 500 GPD. Combination Serial distribution is quick to develop a strong biomat in the first row of each section, providing improved effluent treatment. Each Combination Serial section is limited to a maximum loading of 500 gallons/day.

- Combination Serial distribution consists of two or more serial sections installed in a single bed.
- Each Serial Section consists of a series of AES rows connected at the ends with raised connections, using offset adapters and 4 in. diameter PVC sewer and drainpipe (up to Sch. 40 may be used).
- Each serial section has a maximum daily design flow of 500 GPD. Ex: Daily design flow = 1,000 GPD requires $(1,000 \div 500) = 2$ sections min. More than the minimum number of sections may be used.
- Each section must have the same minimum linear feet of pipe. The minimum linear feet of pipe per section is determined by dividing the total linear feet required in the AES system by the number of sections required. A section may exceed the minimum linear length. Rows within a section may vary in length to accommodate site constraints. Ex: If 300 ft. of AES is required, then each section must have at least 150 ft. $(300 \div 2)$. There is no limit on the number of Serial Sections within a Combination bed.
- Combination Serial System Illustration:

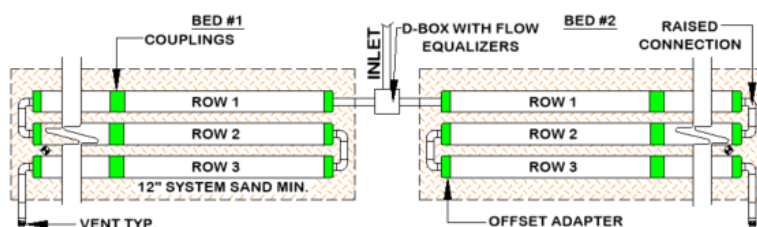


Note: When the vent manifold is on the same side as the d-box, the manifold runs over the top of these inlets (as shown).

8.1 Multiple Bed Distribution

Multiple Bed distribution incorporates two or more beds, each bed with Basic Serial, Combination Serial, or D-box distribution, and each receiving an equal amount of effluent from a D-box. Multiple beds may be oriented along the contour of the site or along the slope of the site. End-to-end configurations are preferred to side-to-side configurations (comply with bed separation distance per Massachusetts rules).

End-to-End Illustration:

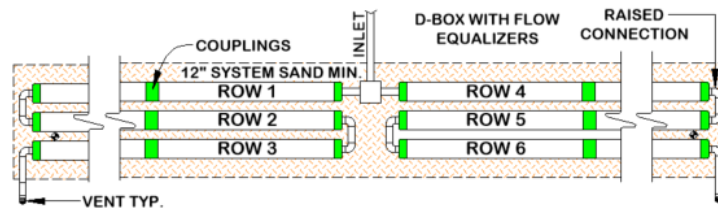


Side-to-Side Illustration:



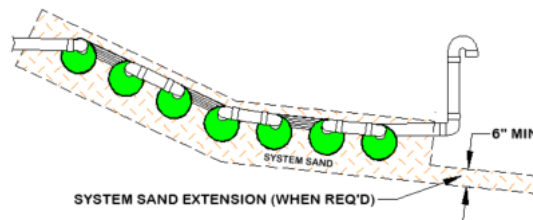
8.2 Butterfly Configuration

A Butterfly Configuration system is considered a single bed system and may be constructed with Basic Serial, D-box or Combination distribution. Illustration of a Butterfly configuration:



8.3 Multiple Slope Beds

For multiple slope beds, if any portion of the bed has a system slope greater than 10%, a system sand extension is required. Beds with multiple slopes:



9.0 In-Ground Bed Systems

AES systems are installed below existing grade for sites with no soil restrictive features to limit placement. In-Ground systems are limited to percolation rates of 1-60 MPI. In-Ground systems may be constructed as either level or sloping beds.

10.0 Elevated Bed Systems (Mounds)

Elevated AES systems are designed for sites with soil, depth to groundwater or restrictive feature constraints that do not allow for In-Ground Bed Systems. An Elevated Bed System is a soil absorption field with any part of the AES system above the original grade. Elevated beds may be constructed as either level or sloping beds (see ill. in para. 5.3, pg. 8).

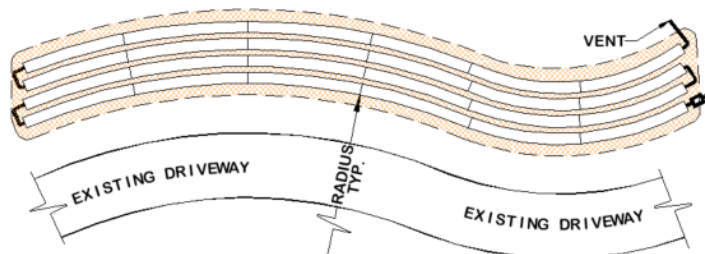
11.0 Non-Conventional System Configurations (1-60 MPI)

Non-conventional system configurations may have irregular shapes to accommodate site constraints. A site-specific waiver from the state may be required for non-conventional configurations.

- Non-Conventional Configurations are limited to percolation rates 1-60 MPI.
- Maximum row length is 100 ft.
- Each section or bed must have at least the minimum linear feet of pipe (total feet of pipe required divided by number of sections equals the minimum number of feet required for each section or bed).
- Rows within a section or bed may vary in length to accommodate site constraints except when using a D-box configuration.

11.1 Curves

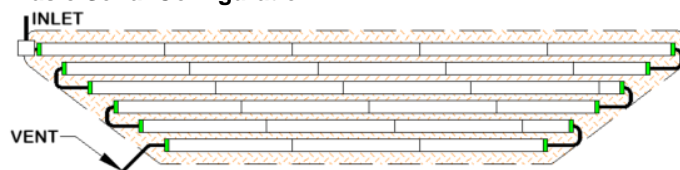
Curved configurations work well around structures, setbacks, and slopes. Multiple curves can be used within a system to accommodate various contours of the site.



11.2 Row Lengths Less than 30 ft.

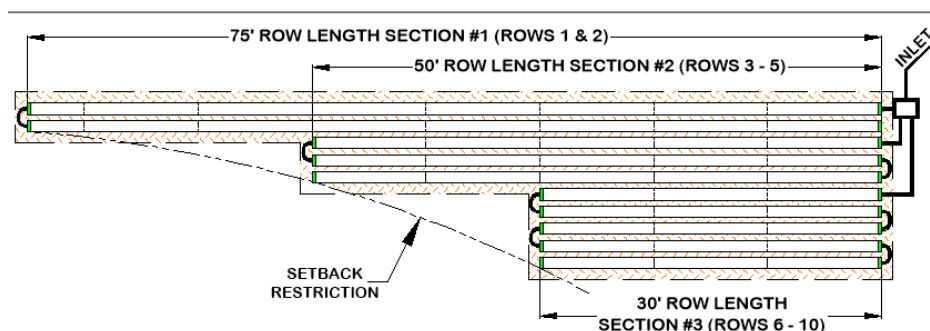
In general, we recommend that AES rows are from 30 ft. to 100 ft. in length. Longer row lengths are preferable to shorter lengths. However, if site constraints require a system design with ANY row shorter than 30 ft., the design must be a Combination Serial Configuration. The D-box must feed a total of 30 ft., when adding the length of the first rows in each serial section. Ex: a bed has (2) sections with the first rows in each section being 20 ft. long. This will provide a total of 40 ft. when adding the lengths of the first rows and exceeds the 30 ft. minimum. All D-box outlets must have flow equalizers.

11.3 Non-Conventional Basic Serial Configuration



11.3.1 Non-Conventional Combination Serial Configuration

Non-Conventional Combination Configuration (venting not shown):



12.0 Table A: Pipe Required (1 – 60 MPI)

The AES pipe required is calculated at 70 ft. per bedroom for residential systems and 50 ft. of pipe per 100 GPD of daily flow for commercial systems (see para. 4.35 on pg. 7 for high strength wastewater).

Table A: Minimum AES Pipe Requirements (1-60 MPI)

Perc. Rate (MPI)	Bedrooms						*Commercial per 100 GPD
	2	3	4	5	6	Additional Room	
1-60	140	210	280	350	420	70	50

AES Pipe Required min. (ft.)

* minimum commercial daily flow is 300 GPD

13.0 Table B: Long Term Acceptance Rate (LTAR)

Find the percolation rate and soil class to determine the LTAR (Long Term Acceptance Rate) in GPD/sq. ft. The 40% reduction in bed area allowed by DEP is already reflected in the values.

Table B: Long Term Acceptance Rate (1-60 MPI)

Perc. Rate (MPI)	Soil Class I	Soil Class II	Soil Class III	Soil Class IV
≤ 5	1.233	1.000		
6	1.166	1.000		
7	1.133	1.000		
8	1.100	1.000		
10		1.000		
15		0.933	0.616	
20		0.883	0.566	
25		0.666	0.550	
30		0.550	0.483	
40			0.416	
50			0.333	0.333
60			0.250	0.250

LTAR Maximum (GPD/sq. ft.)

When percolation rate is between those listed in Table B, the next slower rate shall be used for design purposes.

14.0 Table C: System Sand Bed Area

Use Table C below to determine the appropriate minimum System Sand dispersal area. The 40% reduction in bed area allowed by DEP is already reflected in the values. Note: minimum daily design flow for commercial systems is 300 GPD and minimum System Sand bed area is 400 sq. ft.

Table C: System Sand Bed Area Required Minimum (1 – 60 MPI)

LTAR (GPD/sq. ft.)	Number of Bedrooms					Additional Bedroom (110 GPD)	Commercial Per 100 GPD
	2 Bedrooms (220 GPD)	3 Bedrooms (330 GPD)	4 Bedroom (440 GPD)	5 Bedroom (550 GPD)	6 Bedroom (660 GPD)		
1.233	400	400	400	447	536	90	82
1.166	400	400	400	472	567	95	86
1.133	400	400	400	486	583	98	89
1.100	400	400	400	500	600	100	91
1.000	400	400	440	550	660	110	100
0.933	400	400	472	590	708	118	108
0.883	400	400	499	623	748	125	114
0.666	400	496	661	826	991	166	151
0.616	400	536	715	893	1,072	179	163
0.566	400	584	778	972	1,167	195	177
0.550	400	600	800	1,000	1,200	200	182
0.483	456	684	911	1,139	1,367	228	208
0.416	529	794	1,058	1,323	1,587	265	241
0.333	661	991	1,322	1,652	1,982	331	301
0.250	880	1,320	1,760	2,200	2,640	440	400
System Sand Bed Area Minimum (sq. ft.)							

15.0 Table D: Number of Rows and Pipe Layout Width

Table D: Number of Rows and Pipe Layout Width

Length ft.	Total Linear Feet of Pipe														
20	40	60	80	100	120	140	160	180	200	220	240	260	280	300	
25	50	75	100	125	150	175	200	225	250	275	300	325	350	375	
30	60	90	120	150	180	210	240	270	300	330	360	390	420	450	
35	70	105	140	175	210	245	280	315	350	385	420	455	490	525	
40	80	120	160	200	240	280	320	360	400	440	480	520	560	600	
45	90	135	180	225	270	315	360	405	450	495	540	585	630	675	
50	100	150	200	250	300	350	400	450	500	550	600	650	700	750	
55	110	165	220	275	330	385	440	495	550	605	660	715	770	825	
60	120	180	240	300	360	420	480	540	600	660	720	780	840	900	
65	130	190	260	325	390	455	520	585	650	715	780	845	910	975	
70	140	210	280	350	420	490	560	630	700	770	840	910	980	1050	
75	150	225	300	375	450	525	600	675	750	825	900	975	1050	1125	
80	160	240	320	400	480	560	640	720	800	880	960	1040	1120	1200	
85	170	255	340	425	510	595	680	765	850	935	1020	1105	1190	1275	
90	180	270	360	450	540	630	720	810	900	990	1080	1170	1260	1350	
95	190	285	380	475	570	665	760	855	950	1045	1140	1235	1330	1425	
100	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	
# of Rows	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
Spacing															
1.50	2.50	4.00	5.50	7.00	8.50	10.00	11.50	13.00	14.50	16.00	17.50	19.00	20.50	22.00	
1.75	2.75	4.50	6.25	8.00	9.75	11.50	13.25	15.00	16.75	18.50	20.25	22.00	23.75	25.50	
2.00	3.00	5.00	7.00	9.00	11.00	13.00	15.00	17.00	19.00	21.00	23.00	25.00	27.00	29.00	
2.25	3.25	5.50	7.75	10.00	12.25	14.50	16.75	19.00	21.25	23.50	25.75	28.00	30.25	32.50	
2.50	3.50	6.00	8.50	11.00	13.50	16.00	18.50	21.00	23.50	26.00	28.50	31.00	33.50	36.00	
2.75	3.75	6.50	9.25	12.00	14.75	17.50	20.25	23.00	25.75	28.50	31.25	34.00	36.76	39.50	
3.00	4.00	7.00	10.00	13.00	16.00	19.00	22.00	25.00	28.00	31.00	34.00	37.00	40.00	43.00	
3.25	4.25	7.50	10.75	14.00	17.25	20.50	23.75	27.00	30.25	33.50	36.75	40.00	43.25	46.50	
3.50	4.50	8.00	11.50	15.00	18.50	22.00	25.50	29.00	32.50	36.00	39.50	43.00	46.50	50.00	
3.75	4.75	8.50	12.25	16.00	19.75	23.50	27.25	31.00	34.75	38.50	42.25	46.00	49.75	53.50	
4.00	5.00	9.00	13.00	17.00	21.00	25.00	29.00	33.00	37.00	41.00	45.00	49.00	53.00	57.00	
4.25	5.25	9.50	13.75	18.00	22.25	26.50	30.75	35.00	39.25	43.50	47.75	52.00	56.25	60.50	
4.50	5.50	10.00	14.50	19.00	23.50	28.00	32.50	37.00	41.50	46.00	50.50	55.00	59.50	64.00	
4.75	5.75	10.50	15.25	20.00	24.75	29.50	34.25	39.00	43.75	48.50	53.25	58.00	62.75	67.50	
5.00	6.00	11.00	16.00	21.00	26.00	31.00	36.00	41.00	46.00	51.00	56.00	61.00	66.00	71.00	
	Pipe Layout Width ft. (outermost edges of rows)														

To use Table D: select a row length and move right until the minimum amount of pipe is found (more is allowed). Then move down to find the number of rows required. Continue downward in the same column until adjacent to the row spacing and find the pipe layout width. Example (highlighted above): 210 ft. of pipe required, using row length of 70 and 1.50 ft. spacing will require (3) rows resulting in a pipe layout width of 4.00 ft. Note: Pipe layout width is always (2) ft. less than the System Sand Bed width.

16.0 Design Procedure (1 – 60 MPI)

Task #1: Find the minimum amount of AES required from **Table A** using the daily design flow. See para. 8.0 on pg. 10 for daily flows over 500 GPD to determine the minimum number of serial sections required.

Task #2: Find the LTAR from **Table B** using the soil's percolation rate and soil class.

Task #3: Using the LTAR from Task 2, find the minimum System Sand bed area from **Table C**.

Task #4: Select a row length and calculate the number of rows required. Also determine the pipe layout width based on the system's center-to-center row spacing using **Table D**.

Task #5: Calculate the System Sand Bed dimensions and confirm the area meets **Table C** requirement. Increase the center-to-center row spacing as necessary. Note: if the system slope is over 10% and additional 3 ft. system sand extension is required on the downslope side of the bed. The system sand extension may be counted in the sand bed area requirement from Table C.

Design Example 1: 3 bedrooms, a percolation rate of 13 MPI in Class II soils, 1.5 ft. row spacing, and level site:

Task #1: From **Table A** using a daily flow of 3 bedrooms (330 GPD) requires 210 ft. of AES pipe minimum.

Task #2: From **Table B** and a 13 MPI percolation rate on class II soils requires a maximum LTAR of 0.933 GPD/sq. ft.

Task #3: From **Table C** using an LTAR of 0.933 and daily design flow of 3 bedrooms requires a minimum of 400 sq. ft. of System Sand bed area.

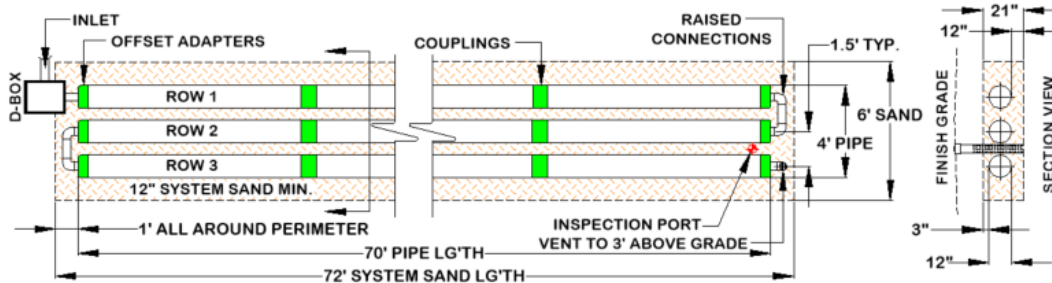
Task #4: From **Table D** using a row length of 70 ft. and a row spacing of 1.5 ft., 3 rows are required resulting in a pipe layout width of 4 ft.

Task #5: Final System Sand Bed dimensions - System Sand bed length = 70 ft. + 2 ft. = 72 ft.

- System Sand bed width = 4 ft. + 2 ft. = 6 ft. min. to cover all pipes

System Sand Bed Area for this design = 6 ft. x 72 ft. = 432 sq. ft. which is greater than the 400 sq. ft. required. No adjustment to the row spacing is required. Because the system is level, no system sand extension is required. Note: row spacing can be an odd value if the site is challenging.

Illustration of Design Example #1 (Basic Serial System):



Design Example 2: 5 bedrooms, a percolation rate of 8 MPI in Class I soils, 1.5 ft. row spacing on 11% sloping site:

Task #1: From **Table A** using a daily flow of 5 bedrooms (550 GPD) requires 350 ft. of AES pipe minimum and (2) serial sections (550÷500=1.1, rounded up to two sections minimum).

Task #2: From **Table B** using an 8 MPI percolation rate on class I soils requires a max. LTAR of 1.100 GPD/sq. ft.

Task #3: From **Table C** using an LTAR of 1.100 and daily design flow of 5 bedrooms requires a minimum of 500 sq. ft. of System Sand bed area.

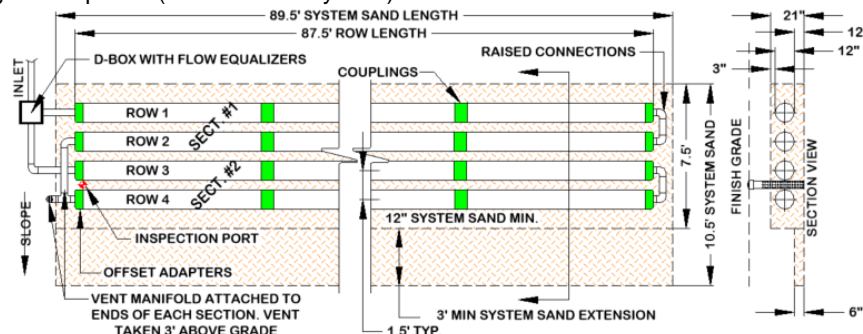
Task #4: Using a row length of 87.5 ft. and a row spacing of 1.5 ft., 4 rows are required resulting in a pipe layout width of 5.5 ft.

Task #5: Final System Sand Bed dimensions - System Sand bed length = 87.5 ft. + 2 ft. = 89.5 ft.

System Sand bed width = 5.5 ft. + 2 ft. + 3 ft. System Sand extension (slope over 10%) = 10.5 ft.

System Sand Bed Area for this design = 89.5 ft. x 10.5 ft. = 939.75 sq. ft. which is greater than the 500 sq. ft. required. No adjustment to the row spacing is required.

Illustration of Design Example #2 (Combination System):



17.0 Design & Sizing Criteria for Percolation Rates (61–90 MPI)

All systems in this percolation rate range must be:

- Restricted to Remedial Use only and have a full-size reserve area per DEP rules.
- Designed with the bottom of System Sand Bed at or above the original grade.
- 500 GPD maximum per bed.
- Vertical offset to restrictive features is measured from 6 in. below the AES pipe.
- Must use Basic Serial Distribution (limited to 500 GPD per bed).
- Level bed center-to-center row spacing 3 ft. min. with rows grouped in center of sand bed.
- Sloping bed center-to-center row spacing 1.5 ft. with rows grouped at high side of sand bed.
- 12" of System Sand is required below all AES pipes.
- Non-Conventional Configurations may not be used.

18.0 AES Pipe Requirement (61-90 MPI)

Pipe requirement is calculated at 80 ft. per bedroom for residential systems and 85 ft. per 100 GPD for commercial systems. For high strength effluent contact Technical Support (800-473-5298).

19.0 Table E: Allowable System Slope (61-90 MPI)

Perc. Rate Range (MPI)	System Slope Max. (%)
61-70	15
71-80	10
81-90	5

20.0 Table F: System Sand Bed Area (61-90 MPI)

Daily Design Flow	*System Sand Bed Area Min. (sq. ft.)
2 Bedrooms	880
3 Bedrooms	1,320
4 Bedrooms	1,760
Each Additional Bedroom	440
Commercial per 100 GPD	400

* Table E: System Sand Bed Area noted is based on a 40% reduction in dispersal area when calculated using a 0.15 GPD/sq. ft. loading rate. No further reduction is allowed.

21.0 Table G: Row Length Minimum (61-90 MPI)

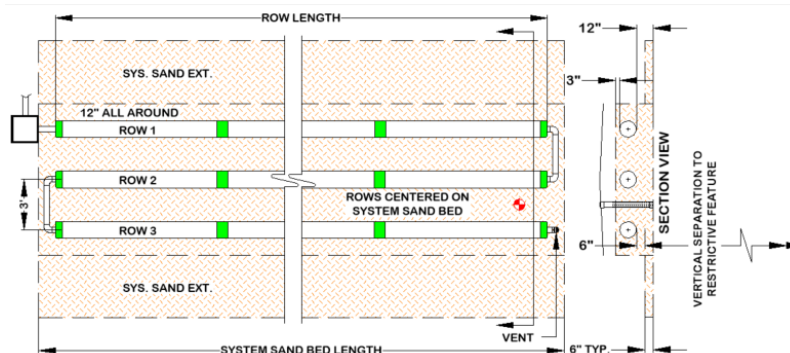
Perc. Rate Range (MPI)	Bedrooms				Commercial per 100 GPD
	2	3	4	Each Add'l	
61-70	60	70	80	10	35
71-80	70	80	90	10	40
81-90	80	90	100	10	45
Row Length Min. (ft.)					

Use this table to determine minimum AES pipe row length.

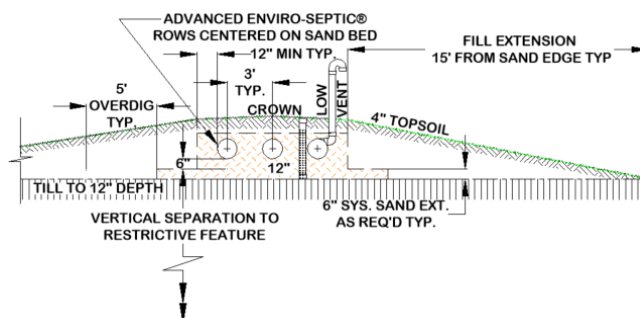
22.0 Centered Rows - Level Systems (61-90 MPI)

Level beds for 61-90 MPI require 3 ft. min. center to center row spacing and are grouped in the middle of the bed.

Plan View:



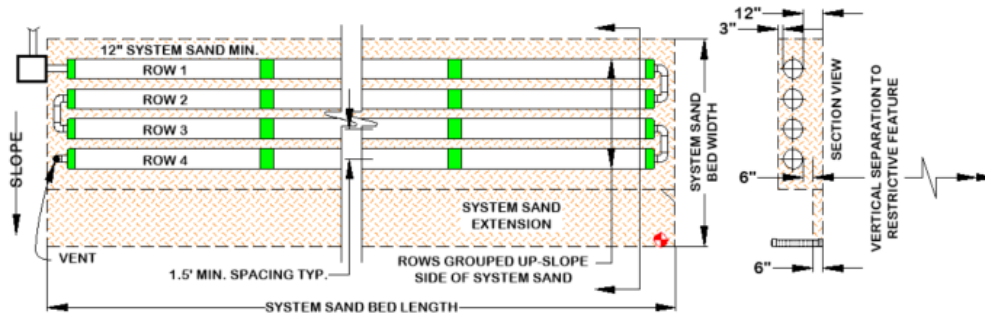
Section View:



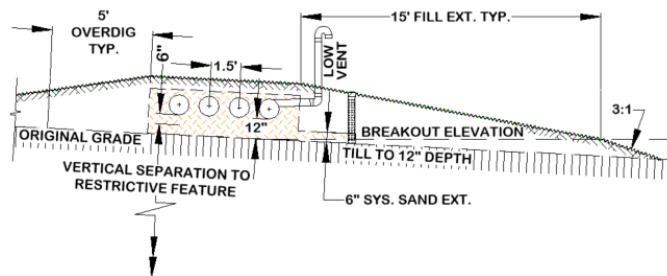
23.0 Grouped Rows - Sloping Systems (61-90 MPI)

Sloping beds for 61-90 MPI have 1.5 ft. min. row spacing and are grouped at the high side of the bed. The inspection port is placed at the end of system sand extension.

Plan View:



Section View:



24.0 Design Procedure (61 – 90 MPI)

Task 1: Find the minimum amount of AES pipe required using the daily design flow (80 ft./bedroom).

Task 2: Center-to-center row spacing is 3 ft.

Task 3: Verify allowable system slope from **Table E** (if planning to slope bed).

Task 4: Find the minimum System Sand Bed Area from **Table F** using the daily design flow.

Task 5: Select a row length suitable for the site that meets the minimum row length requirement from **Table G** and then calculate the number of rows required.

Task 6: Calculate the System Sand Bed Width and confirm it meets **Table E** requirement. Increase the system sand bed width as necessary. Row spacing may also be increased.

24.1 Design Example 3 - 3 bedrooms (330 GPD), a percolation rate of 80 MPI, 3.0 ft. row spacing on a level site:

Task 1: AES pipe required for (3) bedrooms = $3 \times 80 \text{ ft./bedroom} = 240 \text{ ft. min.}$

Task 2: Center-to-center row spacing is 3 ft.

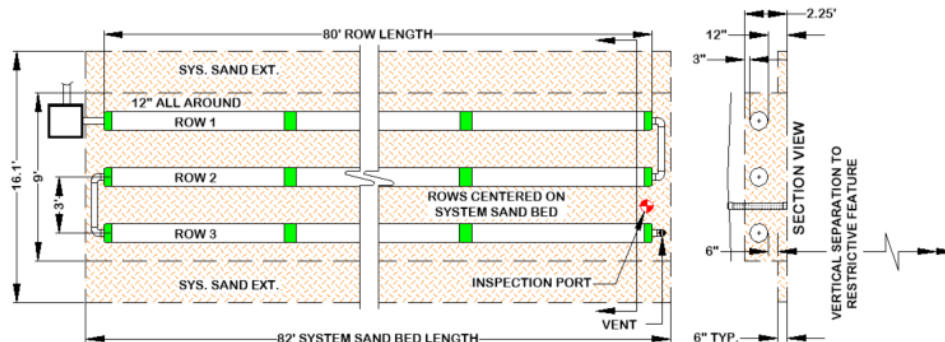
Task 3: Level beds allowed for all percolation rates.

Task 4: Table F requires 1,320 sq. ft. of System Sand Bed Area minimum.

Task 5: The site will accommodate the 80 ft. minimum row length specified by Table G. This will result in a bed with (3) rows, which provides the minimum 240 ft. required by Task 1.

Task 6: The System Sand Bed Length is the 80 ft. row length + 2 ft. = 82 ft. Now we can calculate the minimum System Sand Bed Width = $1,320 \text{ sq. ft.} \div 82 = 16.1 \text{ ft.}$

System Illustration:



25.0 Pumped System Requirements

Pumped systems supply effluent to the AES system using a pump and distribution box when site conditions do not allow for a gravity system. Dosing siphons are also an acceptable means of delivering effluent to the system.

25.1 Alarm

Massachusetts requires alarms for all pump systems.

25.2 Differential Venting

All pump systems and dosing siphons must use differential venting (see Differential Venting, para. 26.2, pg. 17).

25.3 Distribution Box Manifold

If a distribution box manifold is utilized, velocity reduction of the incoming effluent is necessary (see Velocity Reduction, para. 25.4, below and ill. of Manifolded D-Box in para. 4.9, pg. 5).

25.4 Velocity Reduction

The rate at which effluent enters the AES must be controlled. Excessive effluent velocity can disrupt solids that settle in the pipes.

- a) Effluent must never be pumped directly into AES pipe.
- b) A distribution box or tank must be installed between the pumping chamber and the AES pipe to reduce effluent velocity.
- c) Force mains must discharge into a distribution box (or equivalent) with velocity reducer and a baffle, 90° bend, tee or equivalent (see ill. in para. 26.4, pg. 18).

25.5 Dose Volume

- a) Pump volume per dose must be no greater than 1-gallon times the total linear feet of AES pipe.
- b) Pump dosing should be designed for a minimum of 6 cycles per day.
- c) If possible, the dosing cycle should provide at least one hour of drying time between doses.

25.6 Basic Serial Distribution Limit

Pumped systems with Basic Serial distribution are limited to a maximum dose rate of 40 gallons per minute. The D-box outlet does not need a flow equalizer (no effluent is being divided). Never pump directly into AES pipe.

25.7 Combination and Multiple-Bed Distribution Limit

All AES Systems with Combination Serial distribution or Multiple Bed distribution must use flow equalizers in each distribution box outlet. Each Bed or section of Combination Serial distribution is limited to a maximum of 20 gallons per minute, due to the flow constraints of equalizers. Example: pumping to a combination system with 3 sections (using 3 D-box outlets). The maximum delivery rate is $(3 \times 20) = 60$ GPM. Always provide a means of velocity reduction.

26.0 Venting Requirements

26.1 General Rules

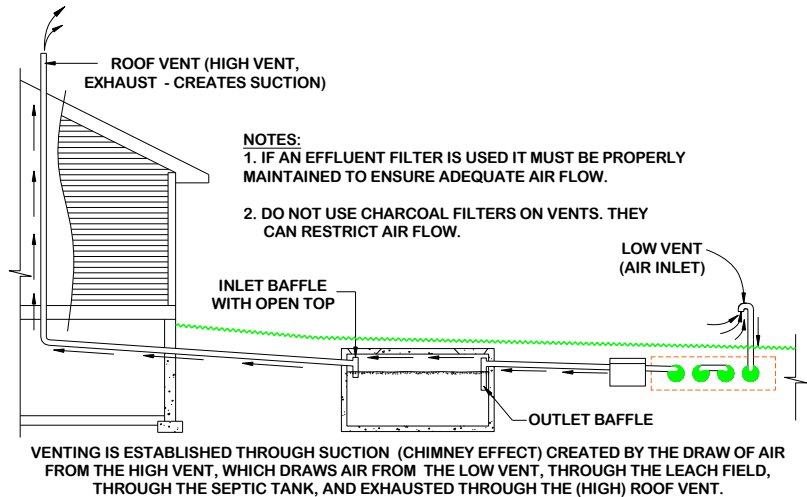
- a) Adequate air supply is essential to the proper functioning of the AES System.
- b) Venting as described below is required for all systems.
- c) Vent openings must be located to ensure the unobstructed flow of air through the entire AES System.
- d) The low vent inlet must be a minimum of 3 ft. above final grade.
- e) One 4 in. vent is required for every 1,000 feet of AES pipe.
- f) A single 6 in. vent may be installed in place of up to three 4 in. vents.
- g) If a vent manifold is used, it must be at least the same diameter as the vent(s).
- h) When venting multiple beds, it is preferred that each bed be vented separately rather than manifolding bed vents together.
- i) Remote Venting (see, para. 26.8, pg. 19) may be utilized to minimize the visibility of vent stacks.

26.2 Differential Venting

- a) Differential venting is the use of high and low vents in a system.
- b) In a gravity system, the roof stack acts as the high vent.
- c) High and low vent openings must be separated by a minimum of 10 vertical feet.
- d) If possible, the high and low vents should be of the same capacity.
- e) Sch. 40 PVC or equivalent should be used for all vent stacks.

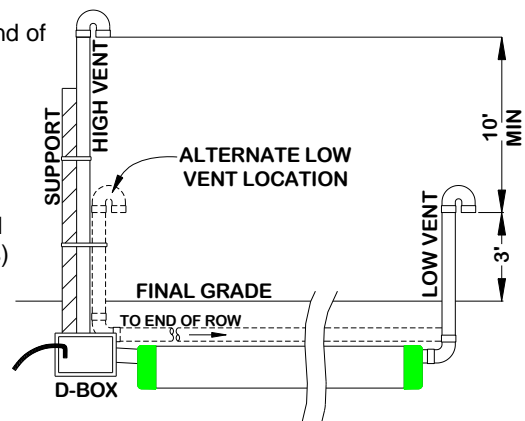
26.3 Vent Locations for Gravity Systems

- A low vent through an offset adapter is installed at the end of the last row of each section or the end of the last row in a Basic Serial bed, or at the end of each row in a D-box Distribution Configuration system. A vent manifold may be used to connect the ends of multiple sections or rows.
- The house (roof) vent functions as the high vent as long as there are no restrictions or other vents between the low vent and the house (roof) vent.
- When the house (roof) vent functions as the high vent, there must be a minimum of a 10 ft. vertical differential between the low and high (roof) vent openings.



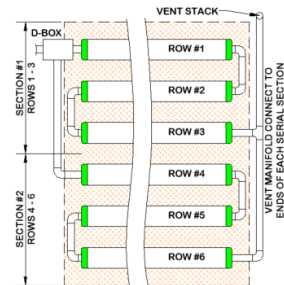
26.4 Pump System Vent Locations

- A low vent is installed through an offset adapter at the end of each section, Basic Serial bed or attached to a vent manifold.
- A high vent is installed through an unused distribution box outlet (see diagram below).
- A 10 ft. minimum vertical differential is required between high and low vent openings.
- When venting multiple beds, it is preferred that each bed be vented separately (have their own high and low vents) rather than manifolded bed vents together.
- The low vent may be attached to the D-box and the high vent attached to the end of the last row (or manifold) only when the D-box is insulated against freezing.
- Illustration of Differential Venting for Pump Systems:



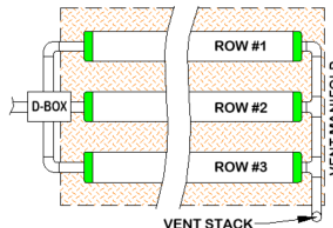
26.5 Vent Manifolds

A vent manifold may be incorporated to connect the ends of a number of sections or rows of AES pipe to a single vent opening. Vent Manifold in a Combination System:



26.6 Venting D-Box Configuration

D-box Configurations require the ends of all rows be manifolded together. The vent stack must be attached to the manifolded rows.



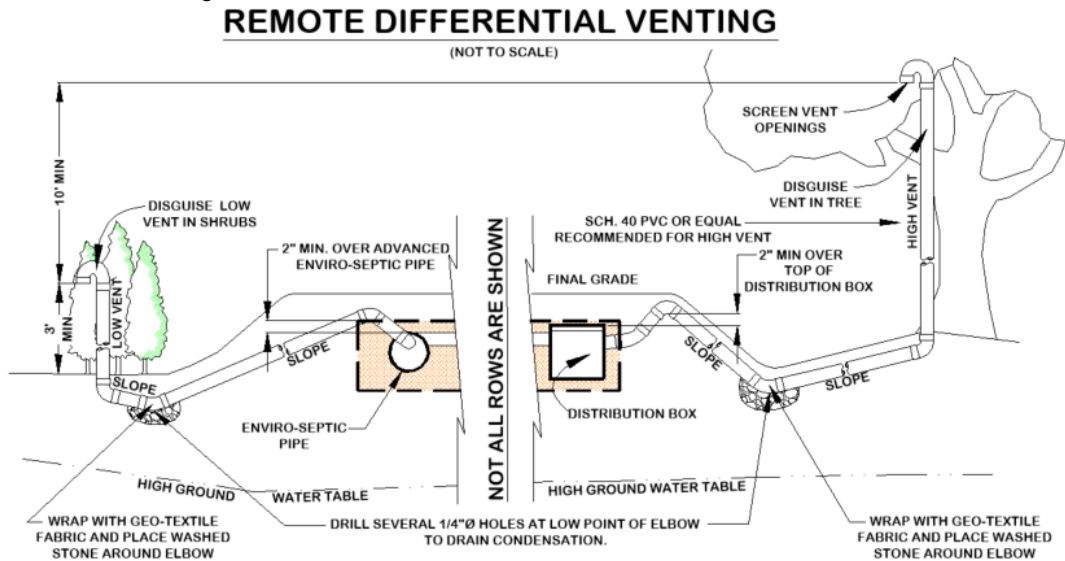
26.7 Vent Piping Slope

Vent piping should slope downward toward the system to prevent moisture from collecting in the pipe and blocking the passage of air.

26.8 Remote Venting

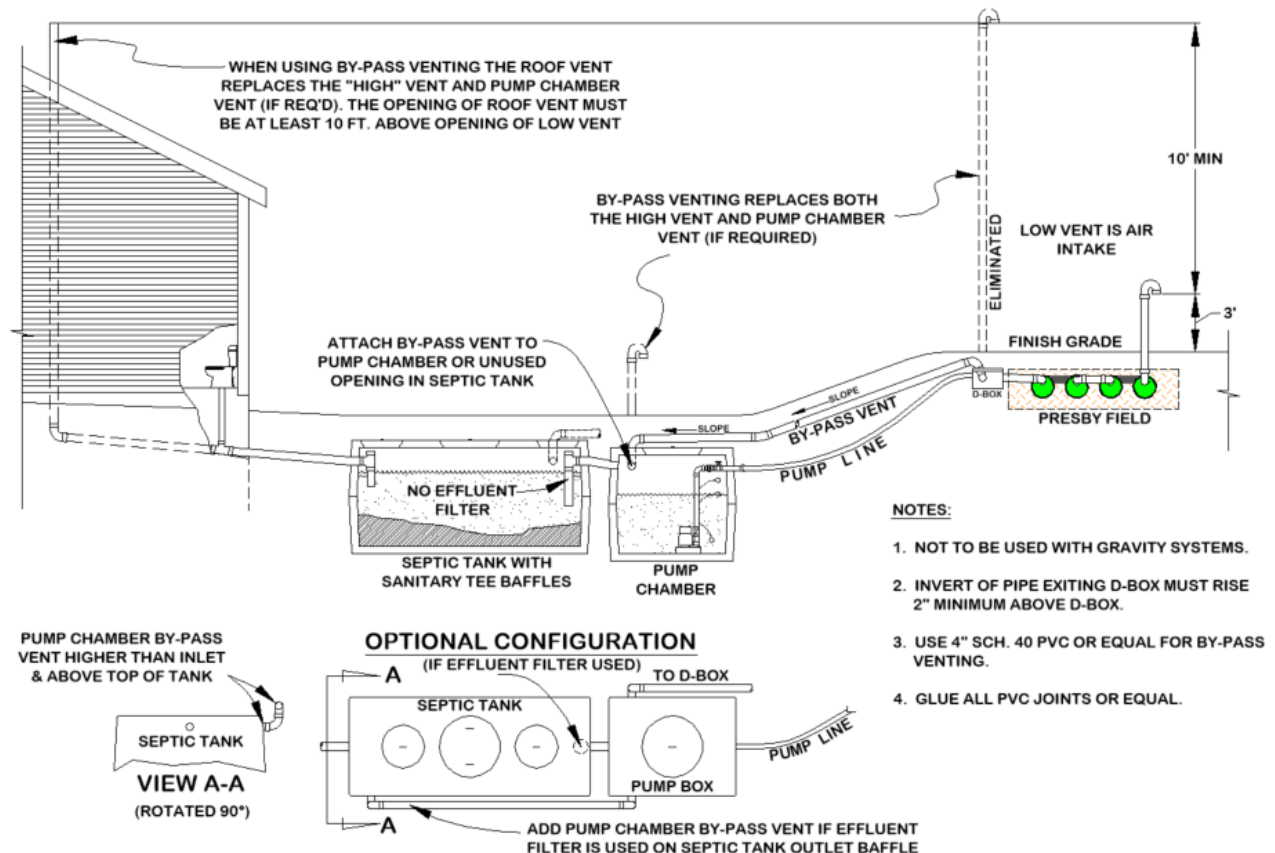
If site conditions do not allow the vent pipe to slope toward the system, or the owner chooses to utilize remote venting for aesthetic reasons (causing the vent pipe not to slope toward the system), the low point of the vent line must be drilled creating several ¼ in. holes to allow drainage of condensation. This procedure may only be used if the vent pipe connecting to the system has a high point that is above the highest point of all AES pipes or the D-box.

Illustration of Remote Venting:



26.9 By-Pass Venting

By-Pass venting is used to eliminate the need for a High vent at the field and can also replace the need for a pump chamber vent. There must be at least 10 ft. of elevation between the roof stack and low vent openings. Illustration of By-Pass venting:



27.0 Site Selection

27.1 Determining Site Suitability

Refer to Massachusetts Rules regarding site suitability requirements.

27.2 Topography

The system must be located in an area that does not concentrate water, both surface or subsurface. If allowed by state and local authorities, altering the terrain upslope of a system may alleviate this requirement if the waters are sufficiently altered to redirect flows away from the field. Avoid swales, low areas, or toe-of-slope areas that may not provide sufficient drainage away from the system.

27.3 Surface Water Diversions

Surface water runoff must be diverted away from the system. Diversions must be provided up-slope of the system and designed to avoid ponding. Systems must not be located in areas where surface or groundwater flows are concentrated.

27.4 Dispersal Area

Systems must be located where adjacent soils in the proposed system location and a 50 ft. perimeter are suitable for dispersing water away from the system.

27.5 Containment

Systems should not be located where structures such as curbs, walls or foundations might adversely restrict the soil's ability to transport water away from the system.

27.6 Hydraulic loading

Systems should not be located where lawn irrigation, roof drains, or natural flows increase water loading to the soils around the system.

27.7 Access

Systems should be located to allow access for septic tank maintenance and to at least one end of all AES rows. Planning for future access will facilitate Rejuvenation in the unlikely event the system malfunctions. (See System Bacteria Rejuvenation and System Expansion, para. 29.0, pg. 22.)

27.8 Rocky or Wooded Areas

Avoid locating systems in rocky or wooded areas that require additional site work, since this may alter the soil's ability to accept water. No trees or shrubs should be located within 10 ft. of the system to prevent root infiltration.

28.0 Installation Requirements, Component Handling and Site Preparation

28.1 Component Handling

- a) Keep mud, grease, oil, etc. away from all components.
- b) Avoid dragging pipe through wet or muddy areas.
- c) Store pipe on high and dry areas to prevent surface water and soil from entering the pipes or contaminating the fabric prior to installation.
- d) The outer fabric of the AES pipe is ultra-violet stabilized; however, this protection breaks down after a period of time in direct sunlight. To prevent damage to the fabric, cover the pipe with an opaque tarp if stored outdoors.

28.2 Critical Reminder Prevent Soil Compaction

It is critical to keep excavators, backhoes, and other equipment off the excavated or tilled surface of a bed. Before installing the System Sand, excavation equipment should be operated around the bed perimeter; not on the bed itself.

28.3 Site Preparation Prior to Excavation

- a) Locate and stake out the System Sand bed, extension areas and soil material cover extensions on the site according to the approved plan.
- b) Install sediment/erosion control barriers prior to beginning excavation to protect the system from surface water flows during construction.
- c) Do not travel across or locate excavation equipment within the portion of the site receiving System Sand.
- d) Do not stockpile materials or equipment within the portion of the site receiving System Sand.
- e) It is especially important to avoid using construction equipment down slope of the system to prevent soil compaction.

28.4 When to Excavate

Do not work wet or frozen soils. Massachusetts regulations have specific procedures for dealing with these conditions in order to maintain the integrity of the soil. Where wet soil conditions are encountered, refer to 310 CMR: 15.255 (6).

28.5 Tree Stumps

- Tree stumps shall be removed from the receiving area.
- Avoid soil disturbance, relocation, or compaction.
- Avoid mechanical leveling or tamping of dislodged soil.
- Fill all voids created by stump or root removal with System Sand.

28.6 Raking and Tilling Procedures

All areas receiving System Sand, sand fill and fill extensions **must** be raked or tilled. If a backhoe/excavator is used to till the site, fit it with chisel teeth and till the site. The excavator should remain outside of the proposed System Sand area and extensions. Equipment with tires must never enter the receiving area due to likely wheel compaction of underlying soil structures.

- For **in-ground bed systems**, excavate the system bed as necessary below original grade. Using an excavator or backhoe, tilt the bucket teeth perpendicular to the bed and use the teeth to rake furrows 2 in.- 6 in. deep into the bottom of the entire area receiving System Sand or sand fill ("receiving area").
- For **elevated bed systems** remove the "O" horizon (all organics) "A" topsoil (1-60 MPI only) and "E" mineral layers, then use an excavator or backhoe to rake furrows 7 in. – 8 in. deep (12 in. deep for 61-90 MPI) into the receiving area. Create a transition layer by tilling System Sand or sand fill into the receiving layer prior to bed construction.

28.7 Organic Material Removal

Before tilling, remove all grass, leaves, sticks, brush and other organic matter. For 1-60 MPI systems also remove the "A" topsoil and "E" mineral layers from the excavated system site. For 61-90 MPI systems remove all organics but leave the topsoil in place. It is not necessary for the soil of the system site to be smooth when the site is prepared.

28.8 Install System Sand and/or Sand Fill Immediately After Excavation

- To protect the tilled area (System Sand bed area and System Sand extension area) from damage by precipitation, System Sand should be installed immediately after tilling (minimum 6 in. for (1-60 MPI systems), or a minimum 12 in. for (61-90 MPI systems)).
- When installing the System Sand, work off either end or the uphill side of the system to avoid compacting soil (see "Critical Reminder" in para. 28.2, pg. 20).
- When installing System Sand, keep at least 6 in. of sand between the vehicle tracks and the tilled soil of the site if equipment must work on receiving soil.
- Track construction equipment should not travel over the installed system area until at least 12 in. of cover material is placed over the AES pipes.
- Heavy equipment with tires must never enter the receiving area due to likely wheel compaction of underlying soil structures.

28.9 Distribution Box Installation

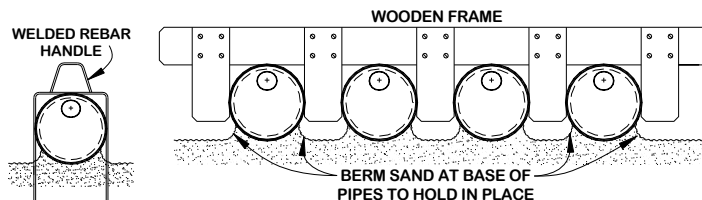
To prevent movement, be sure D-boxes are placed level on compacted soil, sand, pea gravel base, or concrete pad.

28.10 Level Row Tolerances

Use a laser level or transit to install rows level. Variations beyond a total of 1 in. ($\pm 1/2$ " from specified elevation) may affect system performance and are not acceptable.

28.11 Row Spacers

System Sand may be used to keep pipe in place while covering, but simple tools may also be constructed for this purpose. Two examples are shown. One is made from rebar, the other from wood. Center-to-center row spacing noted in this manual are minimum distances. Larger row spacing is always allowed. **Caution:** Remove all tools used as row spacers before final covering.



28.12 Connect Rows Using Raised Connections

Raised connections consist of offset adapters, 4 in. PVC sewer and drainpipe (the Offset Adapter will accept up to 4 in. Sch. 40 PVC), and 90° elbows. Use raised connections to connect the rows of the AES system (see para. 2.4, pg. 3).

28.13 Backfilling Rows

- a) Spread System Sand between the rows.
- b) Stand between two rows of pipe and walk heel-to-toe its entire length, ensuring that System Sand fills all void spaces beneath the AES pipe. Repeat this for all the rows.
- c) Finish spreading System Sand to the top of the rows and leave them exposed for inspection purposes.

28.14 Backfilling and Final Grading

Spread System Sand to a minimum of 3 in. over the pipe and a minimum of 12 in. beyond the AES rows on all four sides. Spread soil material free of organics, stones over 4 in. and building debris, having a texture similar to the soil at the site, without causing compaction. Construction equipment should not travel over the installed system area until at least 12 in. of cover material is placed over the AES pipes (H-10 Loading). 18 in. of cover material over the AES system is required for H-20 loading (see para. 4.15, pg. 5).

28.15 Fill Extensions Requirements

All AES Systems with any portion of the System Sand bed above original grade require fill extensions on all sides beyond the outside edge of all pipes starting at the edge of the System Sand then tapering to meet existing grade at a maximum slope of 3:1. In a system sloping more than 10%, a 3 ft. System Sand extension is required on the down slope edge of the bed. See Fill Extensions and Side Slope Tapers, para. 5.3, pg. 8.

28.16 System Soil Cover Material

A minimum of 4 in. of suitable earth cover (topsoil or loam), with a texture similar to the soil at the site and capable of sustaining plant growth, must be placed above the installed system. Refer to Topsoil ("a.k.a." Loam), para. 4.32, pg. 7.

28.17 Erosion Control

To prevent erosion, soil cover above the system shall be planted with native, shallow-rooted vegetation such as grass, wildflowers and certain perennials or ground covers.

29.0 System Bacteria Rejuvenation and Expansion

This section covers procedures for bacteria rejuvenation and explains how to expand existing systems.

Note: Presby Environmental, Inc. must be contacted for technical assistance prior to attempting rejuvenation procedures.

29.1 Why would System Bacteria Rejuvenation be Needed?

Bacteria rejuvenation is the return of bacteria to an aerobic state. Flooding, improper venting, alteration or improper depth of soil material cover, use of incorrect sand, sudden use changes, introduction of chemicals or medicines, and a variety of other conditions can contribute to converting bacteria in any system from an aerobic to an anaerobic state. This conversion severely limits the bacteria's ability to effectively treat effluent, as well as limiting liquids from passing through. A unique feature of the AES system is its ability to be rejuvenated in place.

29.2 How to Rejuvenate Bacteria

System bacteria are "rejuvenated" when they return to an aerobic state. By using the following procedure, this can be accomplished in most AES Systems without costly removal and replacement. Notification of the local Health Officer may be required before attempting any rejuvenation.

1. Contact Presby Environmental before attempting Rejuvenation for technical assistance.
2. Determine the problem causing the bacteria conversion.
3. Drain the system by excavating one end of all the rows and removing the offset adapters.
4. If foreign matter has entered the system, flush the pipes.
5. Safeguard the open excavation.
6. Guarantee a passage of air through the system.
7. Allow all rows to dry for 72 hours minimum. The System Sand should return to its natural color.
8. Re-assemble the system to its original design configuration. As long as there is no physical damage to the AES components, the original components may be reused.

29.3 System Expansion

AES systems are easily expanded by adding equal lengths of pipe to each row of the original design or by adding additional equal sections. All system expansions must comply with State and local regulations. Permits may be required prior to system expansion.

29.4 Reusable Components

AES components are not biodegradable and may be reused. In cases of improper installation, it may be possible to excavate, clean, and reinstall all system components.

29.5 System Replacement

If an AES System requires replacement:

- a) Remove the existing components and contaminated sand.
- b) Replace in the same excavated location with new System Sand.
- c) If components are not damaged, they may be flushed and reused.
- d) All system replacements must comply with State and Local regulations.

30.0 Operation & Maintenance

30.1 Proper Use

The AES Wastewater Treatment System requires minimal maintenance provided the system is not subjected to abuse. An awareness of proper use and routine maintenance will guarantee system longevity. We encourage all system owners and service providers to obtain and review a copy of our Owner's Manual, available from our website at www.presbyeco.com or via mail upon request to (800) 473-5298 or info@presbyeco.com.

30.2 System Abuse Conditions

The following conditions constitute system abuse:

- a) Liquid in high volume (excessive number of occupants, excessive use of water in a short period of time, leaking fixtures, whirlpool tubs, hot tubs, water softening equipment or additional water discharging fixtures if not specified in system design).
- b) Solids in high volume (excessive number of occupants, paper products, personal hygiene products, garbage disposals or water softening equipment if not specified in system design)
- c) Antibiotic medicines in high concentrations
- d) Cleaning products in high concentrations
- e) Fertilizers or other caustic chemicals in any amount
- f) Petroleum products in any amount
- g) Latex and oil paints
- h) System suffocation (compacted soils, barrier materials, etc.)

Special Note: Presby Environmental, Inc., and most regulatory agencies do not recommend the use of septic system additives.

30.3 System Maintenance/Pumping of the Septic Tank

- a) Inspect the septic tank at least once every two years under normal usage.
- b) Pump the tank when surface scum and bottom sludge occupy one-fourth or more of the liquid depth of the tank.
- c) If a garbage disposal is used, the septic tank will likely require more frequent pumping.
- d) After pumping, inspect the septic tank for integrity to ensure that no groundwater is entering it. Also check the integrity of the tank inlet and outlet baffles and repair if needed.
- e) Inspect the system to ensure that vents are in place and free of obstructions.
- f) Effluent filters (if used) require ongoing maintenance due to their tendency to clog and cut off oxygen to the System. Follow filter manufacturer's maintenance instructions and inspect filters frequently.

30.4 Site Maintenance

It is important that the system site remain free of shrubs, trees, and other woody vegetation to within a minimum of 10 ft. of the system, including the entire System Sand bed area, and areas impacted by side slope tapering and perimeter drains (if used). Roots can infiltrate and cause damage or clogging of system components. If a perimeter drain is used, it is important to make sure that the outfall pipes are screened to prevent animal activity. Also, check outfall pipes regularly to ensure that they are not obstructed in any way.

31.0 Glossary

This Manual contains terminology which is common to the industry and terms that are unique to the AES systems. While alternative definitions may exist, this section defines how these terms are used in this Manual.

31.1 Advanced Enviro-Septic® (AES) Pipe

A single unit comprised of corrugated plastic pipe, Bio-Accelerator® fabric (see ill. in para. 1.5, pg. 2) along its bottom which is surrounded by a layer of randomized plastic fibers and a sewn geo-textile fabric, is 10 ft. in length, with an outside diameter of 12 in. and a storage capacity of approximately 58 gallons. Each foot of AES provides over 40 sq. ft. of total surface area for bacterial activity. The sewn seam is always oriented up (12 o'clock position) within the bed. A white tag is sewn into the seam indicating the product is AES pipe. Pipes are joined together with couplings to form rows. AES is a combined wastewater treatment and dispersal system.

31.2 Advanced Enviro-Septic® Systems

An onsite wastewater treatment and dispersal system constructed using AES pipe in a System Sand bed that receives septic tank effluent through Basic Serial distribution, Combination Serial distribution, Distribution Box ("parallel") or Multiple Bed distribution.

31.3 Basic Serial Distribution

Basic Serial distribution incorporates AES rows in serial distribution in a single bed. See Basic Serial Distribution in para. 6.0, pg. 9.

31.4 Bottom Drain

A Bottom Drain is a line connected to the hole in the 6 o'clock position of a Double Offset Adapter at the end of each serial section or each row in a D-box Distribution Configuration which drains to a sump and is utilized to lower the water level in a saturated system or to facilitate system rejuvenation.

31.5 Butterfly Configuration

A variation of a standard, single bed system with the D-box located in the center, with rows oriented symmetrically on either side, and with each side or section receiving an equal volume of flow from the D-box. See Butterfly Configuration, para. 8.2, pg. 11.

31.6 Center-to-Center Row Spacing

The distance from the center of one AES row to the center of the adjacent row.

31.7 Combination Serial Distribution

Incorporates two or more serial sections of AES in a single bed, with each section receiving a maximum of 500 GPD of effluent from a distribution box. See Combination Serial Distribution, para. 8.0, pg. 10.

31.8 Coupling

A plastic fitting that joins two AES pipe pieces in order to form rows. See para. 2.3, pg. 3.

31.9 Daily Design Flow

The peak daily flow of wastewater to a system, expressed in gallons per day (GPD); systems are typically sized based on the daily design flow. Design flow calculations are set forth in the Massachusetts Rules. In general, actual daily use is expected to be one-half to two-thirds less than "daily design flow."

31.10 Differential Venting

A method of venting an AES System utilizing high and low vents (see para. 26.2, pg. 17).

31.11 Distribution Box or "D-box"

A device designed to divide and distribute effluent from the septic tank equally to each of the outlet pipes that carry effluent into the AES System. D-boxes are also used for velocity reduction, see Velocity Reduction, para. 25.4, pg. 17.

31.12 Distribution Box (D-box) Layout

A design in which each AES row receives effluent from a distribution box outlet. Such a system is also called a "parallel system" or a "finger system." See D-Box (Parallel) Distribution, para. 7.0, pg. 9.

31.13 Distribution Box Manifold

A PVC configuration which connects several distribution box outlets together in order to equalize effluent flow. Refer to drawing in para. 4.8, pg. 4.

31.14 Double Offset Adapter

A double offset adapter is a plastic fitting 12 in. in diameter with two 4 in. holes designed to accept a 4 in. inlet pipe, raised connection, vent or vent manifold, and/or bottom drain, depending upon the particular requirements of the design configuration (see para. 2.2, pg. 3).

31.15 End-to-End Configuration

Consists of two or more beds constructed in a line (i.e., aligned along the width of the beds). See para. 8.1, pg. 10.

31.16 Fill Extension

Utilized in constructing Elevated (mound) Systems to blend the raised portion of the system with side slope tapering to meet existing grade (see para. 5.3, pg. 8).

31.17 Flow Equalizer

An adjustable plastic insert installed in the outlet pipes of a D-box to equalize effluent distribution to each outlet.

31.18 GPD

An acronym for Gallons Per Day.

31.19 GPM

An acronym for Gallons Per Minute.

31.20 High and Low Vents

Pipes used in differential venting. Detailed information about venting requirements can be found in Venting Requirements, para. 26.0, pg. 17.

31.21 LTAR

An acronym for Long Term Acceptance Rate.

31.22 MPI

An acronym for Minutes Per Inch and is the numerical value by which percolation rates (also called “perc. rates”) are expressed.

31.23 Multiple Bed Distribution

Incorporates two or more beds, each bed with Basic Serial, Combination Serial, or D-box distribution and receiving effluent from a distribution box.

31.24 Non-Conventional Configurations

Have irregular shapes or row lengths shorter than 30 ft. in order to accommodate site constraints and are limited to 1-60 MPI. See Non-Conventional Configurations, para. 11.0, pg. 11.

31.25 Offset Adapter

A plastic fitting with a 4 in. hole installed at the 12 o'clock position which allows for connections from one row to another and for installation of venting (see para. 2.2, pg. 3).

31.26 Percolation Rate

Also known as Perc. Rate, is a numerical indication of a soil's hydraulic capacity, expressed in minutes per inch (MPI.)

31.27 Pressure Distribution

A pressurized, small-diameter pipe system used to deliver effluent to an absorption field. Pressure Distribution is not permitted to be used with the AES System. The AES Systems are designed to promote even distribution without the need for pressure distribution.

31.28 Pump Systems

Utilize a pump to gain elevation in order to deliver effluent to a distribution box. See Pump System Requirements, para. 25.0, pg. 17.

31.29 Raised Connection

A U-shaped, 4" diameter, PVC pipe configuration which is used to connect rows oriented in a serial configuration and to achieve the proper liquid level inside each row. See drawing in Components, para. 2.4, pg. 3.

31.30 Raking and Tilling

Refers to methods of preparing the native soil that will be covered with System Sand or Sand Fill, creating a transitional layer between the sand bed and the soil. See Raking and Tilling Procedures, para. 28.6, pg. 21.

31.31 Row

A number of AES pipe sections connected by couplings with an Offset Adapter on the inlet end and an offset Adapter or Double Offset Adapter on the opposite end. Rows are typically between 30 ft. & 100 ft. long.

31.32 Section / Serial Section

A group of interconnected rows receiving effluent from one distribution box outlet. Sections are limited to 500 GPD daily design flow maximum.

31.33 Serial Distribution

Two or more AES rows connected by a raised connection. Basic Serial distribution is described in detail in para. 6.0, pg. 9, Combination Serial distribution is described in detail in para. 8.0, on pg. 10.

31.34 SHWT

An acronym for Seasonal High-Water Table.

31.35 Side-to-Side Configuration

Consist of two or more beds arranged so that the rows are parallel to one another.

31.36 Slope (3:1)

In this Manual's illustrations, slope is expressed as a ratio of run to rise. Example: A slope with a grade of (3:1) is the difference in horizontal distance of (3) ft. (run) over an elevation difference of one (1) ft. (rise).

31.37 Slope (%)

Expressed as a **percent**, is the difference in elevation divided by the difference in horizontal distance between two points on the surface of a landform. Example: A site slope of one (1) percent is the difference in elevation of one (1) foot (rise) over a horizontal distance of one hundred (100) feet (run).

31.38 Smearing

The mechanical sealing of soil air spaces along an excavated, tilled or compressed surface. This is also referred to as "compacting." In all installations, it is critical to avoid smearing or compacting the soils under and around the field.

31.39 Surface Diversion

A natural or manmade barrier that changes the course of water flow around an onsite system's soil absorption field.

31.40 Surrounding Sand

Clean sand, free of organic materials and meeting the specifications set forth in 310 CMR 15.255. Surrounding Sand is used to raise the elevation of the system to meet required separation distance or in the over dig areas. System Sand may be used for Surrounding Sand.

31.41 System Sand Bed

System Sand area required/used in AES systems. The System Sand bed extends a minimum of 6 in. below (1-60 MPI systems), 12 in. below (61-90 MPI systems), 3 in. above and 12 in. horizontally from the outside edges of the pipes in the system. System Sand must be clean, granular sand free of organic matter and must adhere to ASTM C-33 with no more than 3% passing the #200 sieve (see complete details in para. 4.26, pg. 6).

31.42 System Sand Extension Area

Any portion of the System Sand bed that is more than 1 ft. away from AES pipe. The System Sand extension area is a minimum of 6 in. deep. A System Sand extension area is required on the down slope side of systems sloping more than 10% and extends a minimum of 3 ft. beyond the tall portion of the down slope edge of the System Sand bed (see ill. in para. 5.3, pg. 8).

31.43 Topsoil (a.k.a. Loam or Soil Cover Material)

Topsoil, also known as Loam, is soil material cover capable of sustaining plant growth which forms the topmost layer of cover material above the system (see para. 4.32, pg. 7).

32.0 Massachusetts Advanced Enviro-Septic® System Installation Form

Installers must complete and fax or mail a copy of this form to the local approving authority and to:
Presby Environmental, Inc., 143 Airport Rd, Whitefield, NH 03598 Fax: (603) 837-9864

Installer's Name:		Installer's PEI Certification Number:	
Company Name:			
Street Address:			
City:		State:	Zip:
Installer's Phone Number:			
Designer's Name:		Company Name:	
Street Address:			
City:		State:	Zip:
Phone Number:			
Property Owner(s):			
Site Street Address:			
City:		State:	Zip:
System Information <i>(check all that apply)</i> :			
<input type="checkbox"/> New Construction <input type="checkbox"/> Replacement <input type="checkbox"/> Mound <input type="checkbox"/> In ground <input type="checkbox"/>			
Gravity			
<input type="checkbox"/> Pump to D-Box <input type="checkbox"/> Serial Distribution Number of Beds: _____			
<input type="checkbox"/> Effluent Filter Used Design Flow (bedrooms or GPD): _____ Perc. Rate: _____			
Installation Date:		System Startup Date:	
State Permit Number:		Local Construction Permit Number:	
Comments:			