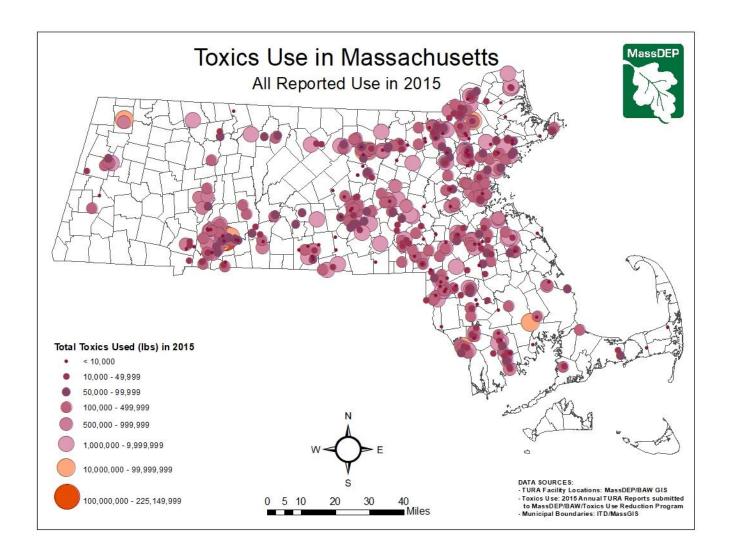
Reporting Year 2015 Toxics Use Reduction Information Release



Commonwealth of Massachusetts
Executive Office of Energy and Environmental Affairs
Department of Environmental Protection



Developed in collaboration with:
Toxics Use Reduction Institute
Office of Technical Assistance and Technology
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Table of Contents

| Exe | cutive Summary | 1 |
|------|---------------------------------------|------|
| l. | Introduction | 3 |
| II. | Key TURA Terms | 4 |
| III. | 2015 Toxics Use Reduction Progress | 5 |
| IV. | 2015 TURA Chemical Data | . 10 |
| V. | 2015 Chemicals of Particular Interest | . 15 |
| | 2015 Significant Industrial Sectors | |
| VII. | 2015 Major TURA Facilities | . 25 |
| | | |

Executive Summary

In 1989, the Toxics Use Reduction Act (TURA) (Chapter 21I of the Massachusetts General Laws) was enacted, to protect public health and the environment by promoting the efficient use of toxic chemicals. TURA established incentives that encourage facilities to use toxic chemicals (hereinafter referred to as chemicals, toxics, or toxic chemicals) only when necessary to make a product and to waste as little as possible in the production process. TURA has been successful. Massachusetts manufacturers and other businesses subject to TURA have dramatically reduced their reliance on toxic chemicals making Massachusetts a national leader in toxics use reduction. Through toxics use reduction, Massachusetts businesses have saved money while reducing pollution released to the environment, chemical transportation risks, workplace hazards, and toxics in products and waste.

470 facilities subject to the Act reported using 130 different chemicals in 2015. In total (including data submitted as trade secret), from 1990 to 2015, the following reductions were observed:

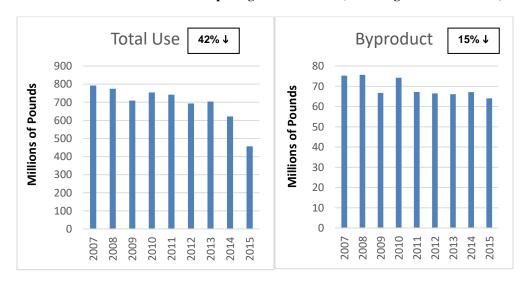
- Chemical Use (from 1.2 to 0.7 billion pounds)
- Byproduct Generation (from 127 to 69 million pounds)
- Shipped in Product (from 434 to 321 million pounds)
- On-Site Releases (from 21 to 4 million pounds)
- Transfers Off-Site (from 46 to 32 million pounds)

The closings of Styrolution America LLC and Henkel Corporation (both from Springfield) in 2014, accounted for a significant decrease in use from 2014 to 2015, of 152 million pounds. In addition, two facilities in the Top 20 Facilities list increased their use of chemicals by 39 million pounds, from 2014 to 2015.

From 2007 to 2015, 2007 Core Group (as defined on page 4) facilities:

- reduced toxic chemical use by 42% (from 792 to 456 million pounds)
- reduced toxic byproducts by 15% (from 75 to 64 million pounds)
- reduced toxics shipped in product by 18% (from 272 to 223 million pounds)
- reduced on-site releases of toxics to the environment by 44% (from 6 to 3.5 million pounds)
- increased transfers of toxics off-site for further waste management by 9% (from 25 to 27 million pounds).

Toxics Use Reduction Core Group Progress 2007-2015 (excluding trade secret data)



This report includes the following seven sections:

Section I: Introduction

Section II: Key TURA Terms

Section III: 2015 Toxics Use Reduction Progress analyzes changes in reported chemical use and byproduct

that can be attributed to the adoption of toxics use reduction by TURA filers, and associated

reductions in pollution.

Section IV: 2015 Chemical Data summarizes the reported information on chemical use in calendar year

2015 including detailed information on the top twenty chemicals used, generated as byproduct, shipped in product, released on-site as air or water pollution onsite, and shipped off-site for

treatment and disposal.

Section V: 2015 Chemicals of Particular Concern presents current and historical information on

particularly toxic chemicals, on chemicals that promote asthma, and on carcinogens.

Section VI: 2015 Significant Industrial Sectors describes the relative contributions of different industrial

sectors to chemical use, waste and release.

Section VII: 2015 Major TURA Facilities presents the top 20 facilities for use, byproduct generation,

shipped in product, released to the environment and shipped offsite for treatment and disposal.

This 2015 Toxics Use Reduction Information Release contains chemical information useful to the public, government, and industry. However, because the data in this report is collected only from facilities within certain industrial sectors that have ten or more full-time employees, and use certain chemicals above established reporting thresholds, this report does not provide a complete picture of the use and release of all toxic chemicals in Massachusetts.

Downloadable data extracts, for reporting years 1990 through 2015, can be found at http://www.mass.gov/eea/agencies/massdep/toxics/reports/tura-data-and-results.html. The data extracts include all available TURA data, with the exception of trade secret data, in an Excel format.

I. Introduction

This report describes toxic chemical use in Massachusetts in 2015 and progress in toxics use reduction under the Toxics Use Reduction Act (TURA). TURA was enacted in 1989 in order to reduce the risks to the public, workers, and the environment from exposure to toxic chemicals. Rather than taking the then traditional "command and control" approach to pollution control and worker health and safety, TURA created incentives for Massachusetts companies to reduce the amount of toxics used and wasted in their production processes. TURA requires Large Quantity Toxics Users (LQTUs, hereinafter referred to as filers) to submit annual reports to the Massachusetts Department of Environmental Protection (MassDEP). These reports detail the quantity of the listed chemicals they use, ship in product, "generate as byproduct" (waste -- neither shipped in product nor convert to another chemical during the production process), release to the environment as pollution, and ship offsite for waste treatment and disposal. Companies are filers if they meet the following criteria:

Office of Technical Assistance (OTA)

The Office of Technical Assistance and Technology (OTA) provides non-regulatory technical assistance to facilities seeking to reduce the use of toxics, develops fact sheets and other technical guidance documents, supports the development of technology solutions by leveraging state and federal funding, and creates marked-based incentives to reduce toxics use for qualifying TURA filers.

https://www.mass.gov/environment al-assistance-services-forbusinesses

<u>Toxics Use Reduction Institute</u> (TURI)

The Toxics Use Reduction Institute (TURI) at the University of Massachusetts, Lowell provides toxics use reduction education, training, and library services; supports research on cleaner materials and processes; and operates a laboratory for testing non-toxic or less-toxic cleaning alternatives. TURI also makes TURA data available on its website (http://turadata.turi.org/) in a user-friendly way that is searchable by community, chemical or company.

- fall within Manufacturing Standard Industrial Classification SIC) codes (20-39 inclusive) and those in SIC codes 10-14, 40, 44-51, 72, 73, 75 and 76, or the corresponding NAICS codes,
- have ten or more full-time employee equivalents, and
- use listed toxic substances at or above reporting thresholds

Filers are also required to pay an annual fee based on the number of chemicals they use and the number of workers they employ, and must develop biennial Toxics Use Reduction (TUR) plans. TUR Plans identify techniques that the company could adopt that could reduce the use and waste of toxic chemicals in their production processes and evaluate which of these TUR techniques would save the facility money if implemented. Although companies are not required to implement identified TUR techniques, many do. The plans are not submitted to MassDEP for review and approval. Instead they must be approved by a MassDEP-certified toxics use reduction planner. After several toxics use reduction planning efforts, companies have the option of developing reduction plans for energy use, water use, solid waste disposal or use of other chemicals instead of their traditional TUR plan.

TURA also promotes toxics use reduction through two agencies that provide toxics use reduction education and assistance: The Office of Technical Assistance (OTA) and the Toxics Use Reduction Institute (TURI).

The work of MassDEP, OTA and TURI is supported by the fees paid by filers and coordinated by the Toxics Use Reduction Administrative Council (Council). The Council is a governing body consisting of the Secretaries of Energy and Environmental Affairs, Economic Development, and Public Safety, the Commissioners of MassDEP and the Department of Public Health, and the Director of Labor and Workforce Development, and chaired by the Secretary of Energy and Environmental Affairs.

Massachusetts Department of Environmental Protection Toxics Use Reduction Program: www.mass.gov/dep/toxics/toxicsus.htm.

II. Key TURA Terms

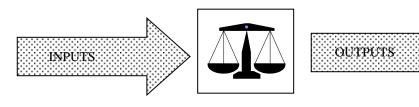
TURA – Massachusetts Toxics Use Reduction Act of 1989 (MGL c. 211)

TRI – federal EPA Toxics Release Inventory

TRADE SECRET – the information identified as confidential by TURA filers. To protect confidentiality claims by Trade Secret filers, all trade secret data in this information release are presented in aggregated form. Aggregated data do not include the names and amounts of chemicals subject to claims of confidentiality.

2007 CORE GROUP -- — includes all industry categories and chemicals that were subject to TURA reporting in 2007 and remained subject to reporting in the current reporting year at the same reporting threshold. The 2007 Core Group is used to measure progress from 2007, the first reporting year since the 2006 TURA Amendments became effective. The 2007 Core Group does not include trade secret quantities.

The terms and definitions below have been arranged in order of <u>inputs</u> and <u>outputs</u>. Chemicals that are used by companies are brought into the facility and are manufactured, processed or otherwise used. As a result of <u>using</u> these chemicals, a company has <u>outputs</u> that can include a product that is created for sale, or a waste ("byproduct" as defined by TURA). The calculation of use and waste of chemicals is known as 'mass balance.' Generally the inputs equal the outputs, but there are some circumstances in which there is an imbalance between inputs and outputs. These most often the result of: 1) chemicals being recycled on-site, 2) the product being held in inventory, 3) chemicals being consumed or transformed into another chemical during the production process, or 4) the chemical is a metal in a compound as a result use is calculated differently than byproduct. For metal compounds, use is calculated as the total amount of the compound while byproduct is calculated as only the amount of the parent metal in the compound.



INPUTS

TOTAL USE – the total quantity in pounds of TURA chemicals reported as manufactured, processed and otherwise used.

MANUFACTURE – TURA defines "manufacture", in part, as: "to produce, prepare, import or compound a toxic or hazardous substance".

PROCESS – TURA defines "process", in part, as: "the preparation of a toxic or hazardous substance, including without limitation, a toxic substance contained in a mixture or trade name product, after its manufacture, for distribution in commerce".

OTHERWISE USE – "Otherwise use" is defined in the TURA regulations (310 CMR 50.10), in part, as "any use of a toxic substance that is not covered by the terms "manufacture" or "process" and includes use of a toxic substance contained in a mixture or trade name product".

PRODUCT – a product, a family of products, an intermediate product, family of intermediate products, or a desired result or a family of results. "Product" also means a byproduct that is used as a raw material without treatment.

SHIPPED IN PRODUCT – the quantity in pounds of the chemical that leaves the facility as product.

BYPRODUCT – all non-product outputs of reportable substances generated by a production unit prior to handling, treatment, and release. **ON-SITE RELEASES** – chemicals released to the air, land, surface or groundwater at the facility

TRANSFERS OFF-SITE – chemicals shipped offsite to a wastewater treatment or waste management, or recycling facility

III. 2015 Toxics Use Reduction Progress

In order to protect the environment, public, and workers from the adverse effects of toxic chemicals, the Toxics Use Reduction Act (TURA) established incentives that encourage facilities to implement toxics use reduction techniques that result in:

- 1) the use of toxic chemicals only when necessary to make a product, and
- 2) the smallest possible amount of toxic chemicals are wasted in the production process.

TURA has been a resounding success. TURA's initial goal of a 50% reduction in the quantity of toxic chemicals "generated as byproduct" (wasted – neither shipped in product nor converted into another chemical during production) was met by 1997, and the program has continued to make progress in toxics use reduction in the ensuing years. This section of the report describes the trends in absolute chemical use by TURA filers as well as their progress in implementing toxics use reduction.

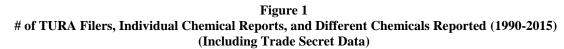
Trends in the Numbers of Filers and Reported Chemical Use, Byproduct, On-site Releases, and Transfers Off-Site for Treatment or Disposal

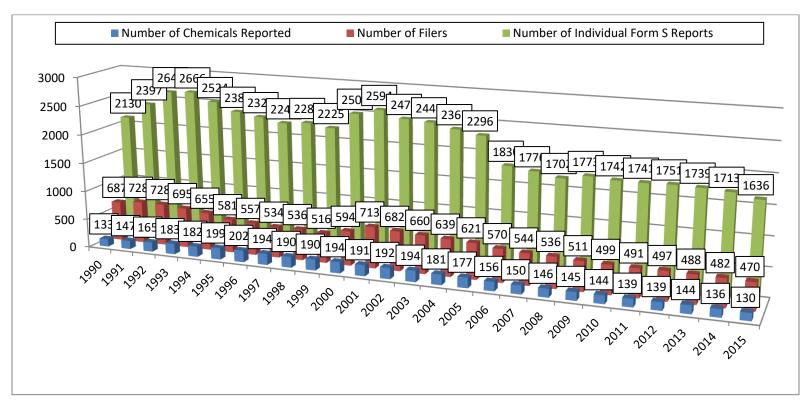
As shown in Figures 1 and 2 below, the number of different TURA-listed chemicals used in the Commonwealth at reportable levels, the number of facilities using those chemicals, and the total amount of those chemicals used, generated as byproduct, released to the environment, and shipped offsite for treatment and disposal has declined in the twenty-four years since 1990.

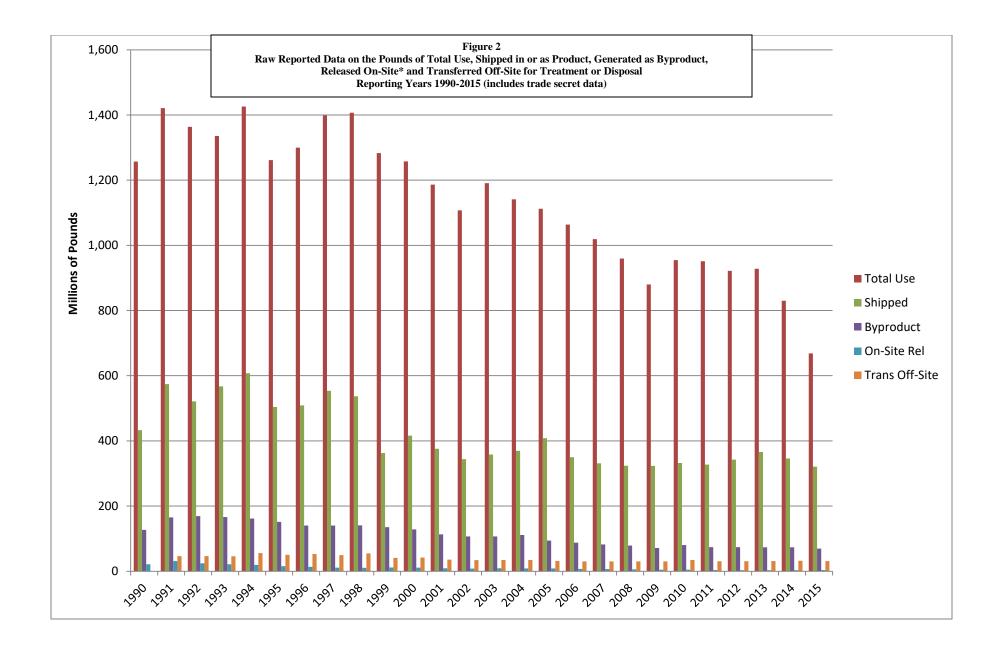
As shown in Figure 1, out of 1,416 chemicals listed under TURA, 130 were reported in 2015, down from 133 in 1990. The number of filers rose to 728 in 1991 and 1992, gradually declined, and then rose again to 713 in 2001, largely due to the promulgation of a lower reporting threshold for persistent bioaccumulative toxic (PBT) chemicals (see Section V, Chemicals of Particular Interest). The number of filers has since declined to 470 in 2015. The number of individual chemical reports submitted (facilities file one Form S for each chemical reported) has followed a similar trend, decreasing from a high of 2,666 in 1994, to 1,636 in 2015, consistent with the decline in the number of TURA filers.

These reported amounts are influenced by changes in regulatory requirements. For example, the number of individual chemicals reported reached a high of 202 in 1996 due to an expansion in the chemical list, and the number of TURA filers increased to a high of 713 in 2001, due to a drop in the reporting threshold for certain chemicals. The number of chemical reports dropped by approximately 25% in 2007 when the TURA reporting threshold was raised for certain manufactured and processed chemicals to match the EPA TRI threshold. Individual chemical reports have since declined as Massachusetts businesses reported using fewer chemicals.

As shown in Figure 2, chemical use decreased from 1.2 billion pounds in 1990 to 0.7 billion pounds in 2015. Byproduct generation decreased from 127 million pounds in 1990 to 69 million pounds in 2015.







Progress in Toxics Use Reduction: 2007 Core Group

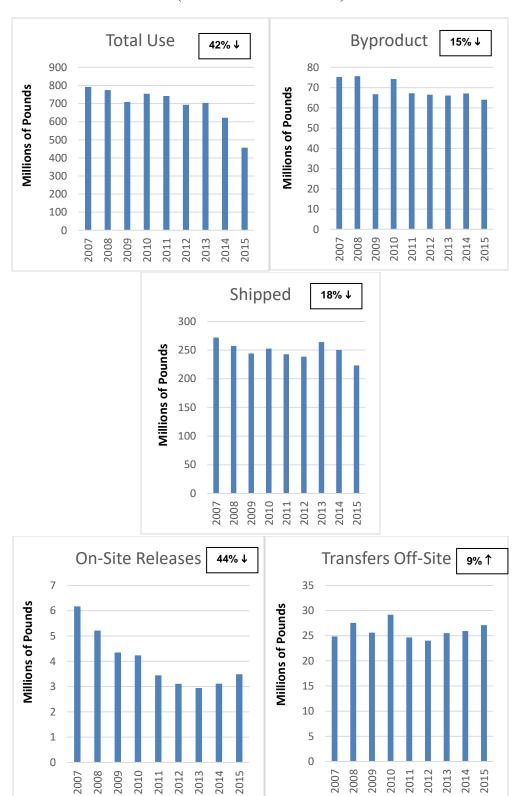
The 2007 Core Group includes all industry categories and chemicals that were subject to TURA reporting in 2007 and remained subject to reporting in 2015 at the same reporting threshold. The 2007 Core Group is used to measure progress from 2007, the first reporting year since the 2006 TURA Amendments became effective. The 2007 Core Group does not include trade secret quantities. The 2007 Core Group includes 453 filers, which represents 96% of the 2015 TURA filers.

Table 1 and Figure 3 below summarize TURA data from 2007 to 2015, excluding trade secret data. The quantities reported by the 2007 Core Group over the period 2007 to 2015 are shown in Table 1. From 2007 to 2015, 2007 Core Group facilities:

- reduced toxic chemical use by 42% (from 792 to 456 million pounds)
- reduced toxic byproducts by 15% (from 75 to 64 million pounds)
- reduced toxic chemicals shipped in product by 18% (from 272 to 223 million pounds)
- reduced on-site releases of toxic chemicals to the environment by 44% (from 6 to 3.5 million pounds)
- increased transfers of toxic chemicals off-site for further waste management by 9% (from 25 to 27 million pounds).

| Table 1 2007 CORE GROUP DATA: 2007-2015 TREND SUMMARY (Quantities are in millions of pounds and do not include trade secret quantities) | | | | | | | | |
|---|-----------|-----------|-----------------------|---------------------|-----------------------|--|--|--|
| Year | Total Use | Byproduct | Shipped in Product | On-Site Releases | Transfers Off-Site | | | |
| 2007 | 792.3 | 75.3 | 271.9 | 6.2 | 24.8 | | | |
| 2008 | 774.8 | 75.6 | 257.4 | 5.2 | 27.6 | | | |
| 2009 | 708.8 | 66.7 | 244.3 | 4.3 | 25.6 | | | |
| 2010 | 754.1 | 74.2 | 252.6 | 4.2 | 29.2 | | | |
| 2011 | 742.2 | 67.2 | 242.7 | 3.4 | 24.7 | | | |
| 2012 | 693.0 | 66.5 | 238.6 | 3.1 | 24.0 | | | |
| 2013 | 704.0 | 66.1 | 264.0 | 2.9 | 25.5 | | | |
| 2014 | 621.6 | 67.1 | 250.5 | 3.1 | 25.9 | | | |
| 2015 | 456.2 | 64.0 | 223.2 | 3.5 | 27.1 | | | |
| Percent Change | 42% | 15% | 18% | 44% | 9% | | | |
| 2007-2015 | Reduction | Reduction | Reduction | Reduction | Increase | | | |

Figure 3 – 2007 Core Group Toxics Use Reduction Progress 2007-2015 (Excludes Trade Secret Data)



IV. 2015 TURA Chemical Data

| Table 2 All Reported Chemical Data 2015 (in pounds) (Includes Trade Secret Data) | | | | | | | | |
|--|-------------|--|--|--|--|--|--|--|
| TOTAL USE | 668,000,000 | | | | | | | |
| SHIPPED IN PRODUCT | 321,000,000 | 48% of total chemical use | | | | | | |
| GENERATED AS BYPRODUCT (total waste prior to treatment or disposal) | 69,000,000 | 10% of total chemical use | | | | | | |
| ON-SITE RELEASES (to air, water or land disposal) | 4,000,000 | 0.6% of total chemical use 5% of total byproduct | | | | | | |
| TRANSFERS OFF-SITE (to a wastewater treatment plant, recycling or waste management facility for treatment or disposal) | 32,000,000 | 5% of total chemical use 45% of total byproduct | | | | | | |

Trade Secret

Under certain circumstances facilities have the right to claim that the amount of chemical they use and generate as byproduct is a trade secret. As long as the regulatory standards for making such a claim are met, MassDEP may not share that information, or information that could be used to back calculate trade secret reports. In 2015, seven companies made trade secret claims on a combined total of:

- 210 million pounds of chemical use
- 5 million pounds of byproduct generation (2% of trade secret total use).
- 98 million pounds shipped in product.

Chemical Use by Use Category

TURA requires that companies report chemical use in one of three use categories, identified by the Federal Toxics Release Inventory (TRI) program.

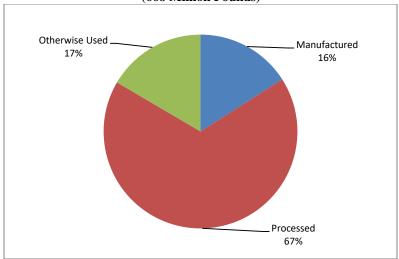
<u>Manufacture</u> is defined in TURA, in part, as "to produce, prepare, import or compound a toxic or hazardous substance". For example, the intentional manufacture of a chemical substance such as formaldehyde or the "coincidental" (unintentional) manufacture of chemicals such as the creation of sulfuric acid from fuel combustion for power generation and the production of nitrate compounds as a result of using nitric acid to treat wastewater. Chemicals that are imported are also counted as "manufactured". Manufacturing represented 16% (107 million pounds) of total chemical use in 2015.

<u>Process</u> is defined in TURA, in part, as "the preparation of a toxic or hazardous substance, including without limitation, a toxic substance contained in a mixture or trade name product, after its manufacture, for distribution in commerce". Most chemical use in Massachusetts is processed. At 451million pounds, chemicals processed accounted for 67% of 2015 total chemical use.

Otherwise Use is defined in the TURA regulations (310 CMR 50.10), in part, as "any use of a toxic substance that is not covered by the terms "manufacture" or "process". These substances are neither chemically converted nor incorporated directly into a product. Examples include chemicals used to clean parts prior to plating for finishing, chemical solvents used to carry a coating that evaporate off the product as the coating dries, catalysts, chemicals contained in fuels that are combusted, and chemicals used in waste treatment operations. Chemicals "otherwise used" accounted for 17% (111 million pounds) of 2015 total chemical use.

Figure 4 shows the proportion of use for the three use categories:

Figure 4 2015 Total Use by Category (includes trade secret data) (668 Million Pounds)



Top 20 Chemicals

In 2015, filers reported using 130 out of the 1,416 TURA-listed chemicals in amounts above the reporting threshold. The company reported data was analyzed by chemical to identify the top 20 chemicals in each of the following reported amounts: used, generated as a byproduct, shipped in product, released onsite as pollution, and shipped offsite for treatment or disposal.

Chemical Use

As shown in Table 3 below, the 2015 top 20 chemicals in total use accounted for 82%, (457 million pounds) of the total reported statewide use (trade secret data was excluded to protect confidentiality claims). The top four chemicals, Methanol (14% of total use, 30 facilities, 65 million pounds), Sodium Hydroxide (13% of total use, 169 facilities, 58 million pounds), Hydrochloric Acid (12% of total use, 48 facilities, 53 million pounds), and Sodium Hypochlorite (6% of total use, 33 facilities, 27 million pounds), accounted for about half of the total reported use (excluding trade secret) in the state.

Prior to 2015, styrene was the top chemical used for each reporting year since 1990. Styrene is no longer in the top 20 list because it was mostly reported by Styrolution in Springfield (that reported 140 million pounds used in 2014). Styrolution closed in 2014.

Tables 4 and 5 show the top 20 chemicals for the other reporting categories. As with use, the top twenty chemicals represent a significant proportion of the total amount reported (Table 1): The top twenty chemicals comprised:

- 86% of the total reported byproducts (including trade secret data)
- 90% of the total reported shipments (excluding trade secret data)
- 94% of the total onsite releases (including trade secret data)
- 89% of the total offsite transfers (including trade secret data).

Hydrochloric acid was the top "released" chemical, accounting for 15% of the statewide total of on-site releases (4 million pounds). Eighty-two percent of hydrochloric acid releases were from municipal waste combustors. Hydrochloric acid is no longer released from power plants, since all Massachusetts power plants have switched to natural gas.

Over 99% of total on-site releases of lead were attributed to lead in ash disposed by one municipal waste combustor in an on-site lined landfill.

Nitrate compounds was the top chemical for transfers offsite, accounting for 19% of the statewide total transfers offsite (32 million pounds). Nitrate compounds were primarily coincidentally manufactured during neutralization of nitric acid in wastewater treatment, and were discharged to Publically Owned Wastewater Treatment Plants. Ninety-five (95) percent of total transfers off-site of lead, the third chemical on the list, was attributed to six municipal waste combustors that transferred lead in ash to off-site lined landfills.

| Table 3 – 2015 Top 20 Chemicals: Total Use These quantities do not include Trade Secret | | | | | | | | | |
|--|----------|------------------|--|--|--|--|--|--|--|
| Chemical Name (CAS #) | CAS# | Total Use (Lbs.) | | | | | | | |
| Methanol | 67561 | 65,256,042 | | | | | | | |
| Sodium Hydroxide | 1310732 | 57,631,837 | | | | | | | |
| Hydrochloric Acid | 7647010 | 53,141,252 | | | | | | | |
| Hypochlorous Acid, Sodium Salt | 7681529 | 27,121,104 | | | | | | | |
| Sulfuric Acid | 7664939 | 22,536,653 | | | | | | | |
| Toluene | 108883 | 17,267,203 | | | | | | | |
| Nitrate Compounds | 1090 | 16,784,624 | | | | | | | |
| Ammonia | 7664417 | 14,935,214 | | | | | | | |
| Potassium Hydroxide | 1310583 | 13,888,724 | | | | | | | |
| Acetone | 67641 | 11,326,016 | | | | | | | |
| Ethyl Acetate | 141786 | 10,297,482 | | | | | | | |
| Methyl Ethyl Ketone | 78933 | 10,116,992 | | | | | | | |
| Ethylene Glycol | 107211 | 9,293,792 | | | | | | | |
| Zinc Compounds | 1039 | 8,966,457 | | | | | | | |
| Diisocyanates | 1050 | 8,814,096 | | | | | | | |
| Nitric Acid | 7697372 | 6,804,824 | | | | | | | |
| Methyl Methacrylate | 80626 | 6,350,822 | | | | | | | |
| Toluene Diisocyanate | 26471625 | 5,570,516 | | | | | | | |
| Chlorine | 7782505 | 5,254,267 | | | | | | | |
| Epichlorohydrin | 106898 | 5,131,751 | | | | | | | |

NOTE: **Bolded** chemicals are on the Top 20 Chemicals for Total Use, Byproduct Generation, Shipped in Product, On-Site Releases, and Transfers Off-Site.

Butyraldehyde, Formaldehyde, Sodium Bisulfite, and Vinyl Acetate would appear in the Top 20 Chemicals Total Use list if trade secret quantities were included.

Table 4 – 2015 Top 20 Chemicals: Byproduct Generation and Shipped in Product

Byproduct Generation These quantities include Trade Secret

Shipped in Product These quantities do not include Trade Secret

| Chemical Name | CAS# | Byproduct Generation (Lbs.) | Chemical Name | CAS# | Shipped in Product (Lbs.) |
|----------------------------|----------|-----------------------------------|-----------------------------------|---------|---------------------------------|
| Ethyl Acetate | 141786 | 8,012,503 | Methanol | 67561 | 63,090,830 |
| Sodium Hydroxide | 1310732 | 7,953,419 | Sodium Hydroxide | 1310732 | 30,721,080 |
| Nitrate Compounds | 1090 | 6,383,055 | Hypochlorous Acid, Sodium Salt | 7681529 | 24,345,847 |
| Toluene | 108883 | 6,037,555 | Potassium Hydroxide | 1310583 | 11,815,592 |
| Sulfuric Acid | 7664939 | 5,430,854 | Toluene | 108883 | 10,386,925 |
| Hydrochloric Acid | 7647010 | 2,845,506 | Acetone | 67641 | 9,113,067 |
| Ethylene Glycol | 107211 | 2,822,011 | Methyl Ethyl Ketone | 78933 | 7,393,304 |
| Lead | 7439921 | 2,806,154 | Sulfuric Acid | 7664939 | 7,010,514 |
| Methyl Ethyl Ketone | 78933 | 2,663,648 | Ethylene Glycol | 107211 | 5,482,818 |
| Methanol | 67561 | 2,526,183 | Zinc (Fume Or Dust) | 7440666 | 3,611,986 |
| Formaldehyde | 50000 | 2,177,085 | Diisocyanates | 1050 | 3,307,592 |
| Acetone | 67641 | 2,004,737 | Zinc Compounds | 1039 | 3,238,103 |
| 1-Methyl-2- Pyrrolidone | 872504 | 1,744,004 | Phosphoric Acid | 7664382 | 3,213,497 |
| Dimethylformamide | 68122 | 1,329,470 | Antimony Compounds | 1000 | 2,710,068 |
| Zinc Compounds | 1039 | 1,065,522 | Methyl Methacrylate | 80626 | 2,697,619 |
| Nitric Acid | 7697372 | 981,980 | Glycol Ethers | 1022 | 2,590,560 |
| Aluminum Sulfate | 10043013 | 880,024 | Ethyl Acetate | 141786 | 2,402,013 |
| Ammonia | 7664417 | 828,150 | Ferric Chloride | 7705080 | 2,393,828 |
| Potassium Hydroxide | 1310583 | 739,246 | Xylene (Mixed Isomers) | 1330207 | 2,099,642 |
| Lead Compounds | 1026 | 679,992 | Dichloromethane | 75092 | 2,093,176 |

NOTE: Bolded chemicals are on the Top 20 Chemicals for Total Use, Byproduct Generation, Shipped in Product, On-Site Releases, and Transfers Off-Site.

Hydrochloric Acid and Sodium Bisulfite would appear in the Top 20 Chemicals Shipped in Product list if trade secret quantities were included.

Table 5 – 2015 Top 20 Chemicals: Reported On-Site Releases and Transfers Off-Site

On-Site Releases These quantities include Trade Secret Transfers Off-Site These quantities include Trade Secret

| ' | raue Secret | | Trade Secret | | | | | |
|---------------------------|-------------|----------------------------|--------------------------|---------|---------------------------|--|--|--|
| Chemical Name (CAS #) | | On-Site Releases (Lbs.) | Chemical Name (CAS #) | | Transfers Off-Site (Lbs.) | | | |
| Hydrochloric Acid | 7647010 | 581,674 | Nitrate Compounds | 1090 | 5,923,959 | | | |
| Acetone | 67641 | 497,660 | Ethylene Glycol | 107211 | 2,887,110 | | | |
| Ammonia | 7664417 | 356,365 | Lead | 7439921 | 2,554,179 | | | |
| Toluene | 108883 | 351,988 | Toluene | 108883 | 2,126,715 | | | |
| Lead | 7439921 | 305,938 | Formaldehyde | 50000 | 1,982,829 | | | |
| Ethyl Acetate | 141786 | 259,582 | Methanol | 67561 | 1,942,234 | | | |
| Glycol Ethers | 1022 | 226,095 | 1-Methyl-2-Pyrrolidone | 872504 | 1,624,059 | | | |
| Dimethylformamide | 68122 | 212,824 | Acetone | 67641 | 1,262,862 | | | |
| N-Butyl Alcohol | 71363 | 194,828 | Zinc Compounds | 1039 | 1,155,845 | | | |
| Formaldehyde | 50000 | 130,402 | Methyl Ethyl Ketone | 78933 | 1,148,744 | | | |
| Methyl Ethyl Ketone | 78933 | 78,489 | Sodium Hydroxide | 1310732 | 723,326 | | | |
| Methanol | 67561 | 67,329 | Nickel | 7440020 | 722,972 | | | |
| Hexane (N-Hexane) | 110543 | 57,546 | Lead Compounds | 1026 | 681,882 | | | |
| Sulfuric Acid | 7664939 | 52,318 | Butyraldehyde | 123728 | 558,512 | | | |
| Dichloromethane | 75092 | 46,453 | Acetonitrile | 75058 | 515,711 | | | |
| Trichloroethylene | 79016 | 39,502 | Copper Compounds | 1015 | 491,478 | | | |
| Butyraldehyde | 123728 | 30,946 | Ethyl Acetate | 141786 | 458,728 | | | |
| Xylene (Mixed Isomers) | 1330207 | 23,409 | Dichloromethane | 75092 | 426,684 | | | |
| Tert-Butyl Acetate | 540885 | 23,276 | N-Butyl Alcohol | 71363 | 357,952 | | | |
| Tetrachloroethylene | 127184 | 23,201 | Dimethylformamide | 68122 | 322,705 | | | |

NOTE: Bolded chemicals are on the Top 20 Chemicals for Total Use, Byproduct Generation, Shipped in Product, On-Site Releases, and Transfers Off-Site.

V. 2015 Chemicals of Particular Interest

Certain toxic chemicals are of particular concern because of their higher potential for harm to the environment or public health. These include:

- Chemicals classified as persistent bioaccumulative toxic (PBT) chemicals by the U.S. Environmental Protection Agency (EPA) under the Toxics Release Inventory (TRI) Program
- Chemicals designated as Higher Hazard by the TURA Administrative Council
- Chemicals known to promote asthma (Asthmagens)
- Carcinogens

Trends in reported data for each of these groups of substances are discussed below.

Persistent Bioaccumulative Toxic (PBT) Chemicals

PBTs are highly toxic, remain in the environment for long periods of time, are not readily destroyed, and build up or accumulate in body tissue. As a result, relatively small releases of PBT chemicals can pose health and environmental threats and, therefore, the use and release of these chemicals, even in relatively small amounts, warrants public reporting as well as toxics use reduction efforts. Because of these concerns, the threshold for PBTs was lowered by USEPA from 25,000 pounds if the substance is manufactured or processed, and 10,000 pounds if the substance is otherwise used, to between 0.1 grams and 100 pounds, depending on the chemical, for all uses. The threshold was lowered for all PBTs, as of reporting year 2000, with the exception of lead and lead compounds (starting reporting year 2001).

Table 6 below shows the 2015 reported data and the number of filers for each PBT (excluding trade secret data). Nine PBTs are reported in Massachusetts. Five of these (dioxin, pacs, benzoperylene and mercury and mercury compounds) are chiefly associated with combustion at resource recovery facilities, power plants, and the manufacture of concrete and asphalt paving.

Table 7 below shows each PBT's chemical use since the year before it was designated as a PBT. The chemical use increased from zero to hundreds of pounds when the PBT designation occurred. The pounds of these combustion related chemicals increased again in 2002 when the municipal waste combustors were required to report. Despite being used primarily to produce power, companies did eliminate some of these chemicals when they switched from coal and oil to natural gas, and the majority showed that they were using less of the chemical or generating less byproduct per unit of product since the substance was designated as a PBT. However, reporting dropped substantially in 2007 when amendments to the Act exempted facilities that burned fuel for their own use from reporting on chemicals in the fuel or coincidentally manufactured during combustion.

The use of lead and lead compounds stems from a combination of combustion, waste management, paving asphalt manufacture, and traditional manufacturing. Over half of the use of lead (62%) is from the combustion of fuel by power plants and the combustion of waste by Municipal Waste Combusters.

Lowering the reporting threshold to 100 in 2001 resulted in an increase in the number of facilities reporting lead from 15 in reporting year 2000, to 152 in 2001, and an increase in the number of facilities reporting lead compounds from 33 in 2000, to 130 in 2001. However in 2015, the number of lead and lead compounds filers had decreased to 63 and 51, respectively.

| Table 6 2015 Persistent Bioaccumulative Toxic (PBT) Chemicals Summary (Excludes Trade Secret Data) | | | | | | | | |
|--|--|------------------|-----------|-----------|-----------------------|-------------------------|------------------------------|--|
| Substance | Threshold (lbs or grams for dioxin) | # Filers in 2015 | Use | Byproduct | Shipped in Product | lbs On-Site Releases | Lbs Transfers Off-Site | |
| Benzo[Ghi]Perylene | 10 | 21 | 10,692 | 420 | 1,298 | 0 | 419 | |
| Dioxin And Dioxin Compounds | 0.1 Gr | 8 | 1,762 | 1,762 | 0 | 52 | 1,712 | |
| Lead | 100 | 63 | 3,450,622 | 2,806,154 | 637,616 | 305,938 | 2,554,179 | |
| Lead Compounds | 100 | 51 | 956,404 | 672,311 | 271,789 | 4,156 | 674,063 | |
| Mercury | 10 | 17 | 6,867 | 3,150 | 4,098 | 825 | 2,337 | |
| Mercury Compounds | 10 | 2 | 1,000 | 55 | 647 | 7 | 50 | |
| Polychlorinated Biphenyls | 10 | 1 | 59,887 | 55,126 | 0 | 0 | 55,126 | |
| Polycyclic Aromatic Compounds | 100 | 23 | 1,397,277 | 3,503 | 68,336 | 66 | 3,440 | |
| Tetrabromo-Bisphenol | 10 | 2 | 4,466 | 91 | 4,375 | 0 | 91 | |

| | Table 7 Pounds of PBTs Reported and Number of Facilities Reporting 2000 – 2015 (Excludes Trade Secret Data) | | | | | | | | | | | | | | | | | |
|------|---|-----|--------------|----|--------------|----|------------------------------|--------------------|---------|---------------|------------|---|------------|---|----------------|-----|-----------------------------|-----|
| | Benzo[ghi]- perylene (191242) | | ne Dioxin | | (7/30076) Co | | Mercury Compoun (1028) | Compounds Chlorina | | yls Compounds | | Tetra- bromo- bisphenol A (79947) | | 1 | Lead (7439921) | | Lead Compounds (1026) | |
| | Lbs Use | # | Grams Use | # | Lbs Use | # | Lbs Use | # | Lbs Use | # | Lbs Use | # | Lbs Use | # | Lbs Use | # | Lbs Use | # |
| 1999 | n | ٥ | n | Λ | n | | n | Λ | n | n | 37,539,261 | 6 | n | 0 | | | | |
| 2000 | 146,531 | 120 | 12 | 8 | 4973 | 11 | 90,009 | 6 | 118,160 | 2 | 14,171,986 | 158 | 332 | 1 | 1,261,842 | 15 | 9,855,146 | 33 |
| 2001 | 180,326 | 127 | 12 | 8 | 9,315 | 13 | 676 | 5 | 83,890 | 2 | 13,849,697 | 151 | 115 | 1 | 1,284,199 | 152 | 7,290,727 | 129 |
| 2002 | 123,429 | 122 | 13 | 8 | 5,922 | 13 | 1,765 | 5 | 64,981 | 2 | 11,148,250 | 149 | 19,057 | 1 | 912,922 | 143 | 5,146,270 | 114 |
| 2003 | 125,099 | 119 | 11,827 | 17 | 11,476 | 20 | 1,212 | 6 | 37,325 | 2 | 11,486,388 | 136 | 152 | 1 | 3,394,134 | 140 | 5,982,308 | 117 |
| 2004 | 128,874 | 114 | 3,033 | 16 | 12,629 | 20 | 966 | 7 | 46,879 | 2 | 11,796,370 | 133 | 0 | 0 | 3,651,671 | 109 | 5,279,027 | 126 |
| 2005 | 128,809 | 109 | 6,696 | 17 | 10,444 | 22 | 1,031 | 6 | 21,741 | 2 | 11,128,163 | 127 | 0 | 0 | 3,763,242 | 114 | 3,689,910 | 126 |
| 2006 | 49,376 | 27 | 761 | 15 | 13,351 | 19 | 1,011 | 6 | 22,042 | 2 | 3,735,104 | 31 | 0 | 0 | 4,811,219 | 102 | 2,279,105 | 111 |
| 2007 | 49,412 | 28 | 1,155 | 13 | 13,733 | 19 | 1,101 | 5 | 110,303 | 3 | 5,051,904 | 29 | 0 | 0 | 4,172,982 | 90 | 1,406,092 | 104 |
| 2008 | 33,393 | 25 | 1,523 | 13 | 12,231 | 20 | 3,421 | 6 | 156,170 | 3 | 3,275,212 | 30 | 0 | 0 | 3,799,929 | 90 | 1,241,717 | 93 |
| 2009 | 12,403 | 24 | 1,951 | 11 | 10,515 | 17 | 1,610 | 5 | 42,757 | 3 | 1,168,637 | 28 | 4,596 | 1 | 4,130,556 | 73 | 971,451 | 84 |
| 2010 | 4,275 | 21 | 1,980 | 9 | 11,434 | 16 | 1,161 | 4 | 71,091 | 2 | 382,534 | 26 | 4,875 | 2 | 3,208,423 | 75 | 736,262 | 73 |
| 2011 | 3,177 | 23 | 2,811 | 9 | 15,826 | 17 | 1,307 | 5 | 72,654 | 2 | 283,498 | 27 | 7,235 | 3 | 3,080,576 | 75 | 569,666 | 66 |
| 2012 | 2,712 | 23 | 2,650 | 9 | 7,795 | 16 | 157 | 2 | 83,372 | 2 | 206,532 | 26 | 7,242 | 3 | 3,289,441 | 79 | 654,024 | 63 |
| 2013 | 4,832 | 22 | 1,847 | 9 | 6,619 | 17 | 639 | 4 | 126,857 | 3 | 523,396 | 26 | 5,881 | 2 | 3,531,726 | 76 | 754,176 | 61 |
| 2014 | 10,570 | 21 | 1,841 | 10 | 4,451 | 17 | 653 | 3 | 88,354 | 2 | 1,055,061 | 24 | 3,015 | 2 | 3,653,822 | 69 | 835,041 | 55 |
| 2015 | 10,692 | 21 | 1,762 | 8 | 6,867 | 17 | 1,000 | 2 | 59,887 | 1 | 1,397,277 | 23 | 4,466 | 2 | 3,450,622 | 63 | 956,404 | 51 |

NOTE: The numbers below the dark lines indicate the first year that these chemicals were designated as a PBT and the reporting threshold was lowered.

Higher Hazard Substances (HHS)

Other higher hazard chemicals are also reported under TURA. The 2006 amendments to TURA directed the Council to categorize the TURA list of chemicals into higher or lower hazard substances, or to leave them uncategorized and lowered the reporting threshold for higher hazard substances (HHS) to 1,000 pounds for all uses. Table 8 shows the pounds of each HHS reported and the number of facilities reporting it from the year before it was designated as an HHS to 2015. The data shows a similar trend for trichloroethylene and tetrachloroethylene, as that seen with PBTs: a gradual decline in use from 2007, the year before the substance was designated as an HHS, an initial increase in the number of facilities reporting, and the pounds of chemical reported after designation as an HHS, followed by a drop in both measures.

Table 9 below shows the seven HHS chemicals' reported total use in 2015, including the number of filers, byproduct generation, shipped in product, on-site releases, and transfers off-site.

| | Table 8 Pounds of High Hazard Chemicals Reported Use and Number of Facilities (Excludes Trade Secret Data) | | | | | | | | | | | | | |
|--|--|-----------------------------|---------|---------|---|----|---|----|--|----|--|----|--|----|
| Reporting Year Cadmium # Facilities (HHS as of 2008) | | ies # Facilities (HHS as of | | ds s | Trichloroet # Facilities (HHS as of | · | Tetrachloro- ethylene # Facilities (HHS as of 2009) | | Formaldehyde # Facilities (HHS as of 2012) | | Hexavalent Chromium Compounds # Facilities (HHS as of 2012) | | Methylene Chloride/ Dichloromethane # Facilities (HHS as of 2014) | |
| | Lbs | # | Lbs | # | Lbs | # | Lbs | # | Lbs | # | Lbs | # | Lbs | # |
| 2007 | 0 | 0 | 184,400 | 1 | 604,671 | 9 | | | | | | | | |
| 2008 | 29,429 | 5 | 167,355 | 6 | 536,073 | 27 | 230,345 | 4 | | | | | | |
| 2009 | 28,969 | 4 | 145,324 | 7 | 556,457 | 23 | 176,186 | 23 | | | | | | |
| 2010 | 23,970 | 4 | 242,702 | 7 | 294,836 | 16 | 151,918 | 18 | | | | | | |
| 2011 | 26,878 | 4 | 180,654 | 5 | 303,076 | 17 | 163,773 | 19 | 4,027,226 | 9 | 0 | 0 | | |
| 2012 | 29,805 | 6 | 181,666 | 5 | 354,351 | 14 | 89,216 | 16 | 4,119,146 | 25 | 121,504 | 16 | | |
| 2013 | 20,447 | 6 | 210,550 | 6 | 176,891 | 15 | 110,550 | 18 | 4,011,427 | 27 | 113,466 | 16 | 3,496,421 | 11 |
| 2014 | 16,655 | 4 | 217,235 | 6 | 262,811 | 14 | 164,606 | 16 | 3,276,305 | 25 | 103,595 | 15 | 3,031,438 | 24 |
| 2015 | 20,312 | 3 | 128,953 | 6 | 243,143 | 13 | 320,950 | 11 | 3,017,674 | 23 | 92,490 | 14 | 2,628,764 | 24 |

NOTE: The numbers below the dark lines indicate the first year that these chemicals were designated as an HHS and the reporting threshold was lowered.

| Table 9 2015 Higher Hazard Substances (HHS) Summary (Excludes Trade Secret Data) | | | | | | | |
|--|---------------------|-----------|-----------|--------------------|-----------------------------|------------------------------|--|
| Substance and Year Designated as HHS | # Filers in 2015 | Use | Byproduct | Shipped in Product | lbs On- Site Releases | Lbs Transfers Off-Site | |
| Cadmium/2008 | 3 | 20,312 | 1,418 | 16,034 | 10 | 1,409 | |
| Cadmium Compounds/2008 | 6 | 128,953 | 15,826 | 14,733 | 18 | 15,813 | |
| Formaldehyde/2012 | 23 | 3,017,674 | 476,173 | 168,734 | 128,813 | 283,506 | |
| Hexavalent Chromium Compounds/2012 | 14 | 92,490 | 24,941 | 59,605 | 53 | 16,689 | |
| Methylene Chloride/ Dichloromethane/2014 | 24 | 2,628,764 | 482,149 | 2,093,176 | 46,453 | 426,684 | |
| Tetrachloroethylene/2009 | 11 | 320,950 | 32,929 | 274,071 | 23,201 | 9,725 | |
| Trichloroethylene/2008 | 13 | 243,143 | 121,603 | 158,240 | 39,502 | 23,587 | |

Asthmagens

In 2009 the Lowell Center for Sustainable Production (LCSP) published *Asthma-Related Chemicals in Massachusetts:* an Analysis of Toxics Use Reduction Data (available on TURI's website www.turi.org). The purpose of this project was to understand the extent to which chemicals that can cause the initial onset of asthma or trigger subsequent asthma attacks are being used by Massachusetts industries who report under the Toxics Use Reduction Act (TURA) program (using 1990 to 2005 data). The report identified 335 chemicals that can cause or exacerbate asthma, of which 68 are reportable under TURA and of which 41 have been reported at some point during the program's history.

The TURA Program has begun working to better understand the uses of these chemicals in relation to potential exposures and toxics use reduction opportunities. Table 10 summarizes 2015 data on some of the chemicals identified in the LCSP report that were reported under TURA. In 2015, 15 chemicals identified as asthmagens by the Association of Occupational and Environmental Clinics (AOEC) were reported under TURA. Prior to 2015, styrene was reported with the largest amount of use. However, because of Styrolution's closing in 2014, the amount of styrene reported greatly decreased in 2015. In 2015, formaldehyde and sulfuric acid were reported with the largest amount of releases. Sulfuric acid was reported with the largest amount of use.

| Table 10 Asthma-Related Toxics (in pounds) (Excludes Trade Secret Data) | | | | | | | | |
|---|------------|------------------|--|--|--|--|--|--|
| Chemical Name (Number of | Use | On-Site Releases | | | | | | |
| facilities) | | | | | | | | |
| Acetic Acid (18) | 1,202,480 | 1,439 | | | | | | |
| Aluminum (2) | 140,523 | 397 | | | | | | |
| Chlorine (4) | 5,254,267 | 570 | | | | | | |
| Chromium (3) | 191,856 | 85 | | | | | | |
| Ethylene Oxide (1) | 197,337 | 253 | | | | | | |
| Formaldehyde (23) | 3,017,674 | 128,813 | | | | | | |
| Hydrazine (3) | 209,135 | 8 | | | | | | |
| Maleic Anhydride (2) | 416,595 | 343 | | | | | | |
| Methyl Methacrylate (6) | 6,350,822 | 7,529 | | | | | | |
| Nickel (5) | 476,509 | 830 | | | | | | |
| Nickel Compounds (5) | 1,700,902 | 2,470 | | | | | | |
| Phthalic Anhydride (1) | 194,274 | 39 | | | | | | |
| Styrene Monomer (9) | 4,816,157 | 10,516 | | | | | | |
| Sulfuric Acid (93) | 22,536,653 | 52,318 | | | | | | |
| Toluene Diisocyanate (5)* | 6,163,015 | 164 | | | | | | |

^{*} Toluene Diisocyanate includes CAS numbers 91087, 584849, and 26471625.

Carcinogens

Several TURA chemicals are identified as Group 1 carcinogens (i.e., carcinogenic to humans) by the International Agency for Research on Cancer (IARC). In 2015, six IARC Group 1 carcinogens were reported under TURA (see Table 11). Formaldehyde and nickel compounds were reported with the largest amounts of use. Formaldehyde was reported with the largest amount of releases. Of these chemicals, formaldehyde was reported by the most facilities. Releases were primarily air releases; however, there were also releases to water and land.

| Table 11 IARC Group 1 Carcinogens (in pounds unless otherwise noted) (Excludes Trade Secret Data) | | | | | | | | |
|---|-------------|------------------|--|--|--|--|--|--|
| Chemical Name (Number of Facilities) | Use | On-Site Releases | | | | | | |
| Cadmium (3) | 20,312 | 10 | | | | | | |
| Hexavalent Chromium Compounds (14) | 92,490 | 53 | | | | | | |
| Dioxin (8)* | 1,762 grams | 52 grams | | | | | | |
| Ethylene Oxide (1) | 197,337 | 253 | | | | | | |
| Formaldehyde (23) | 3,017,674 | 128,813 | | | | | | |
| Nickel Compounds (5) | 1,700,902 | 2,470 | | | | | | |

^{* 2,3,7,8-}Tetrachlorodibenzo-para-dioxin are the agents specifically listed as Group 1 by IARC.

VI. 2015 Significant Industrial Sectors

Under TURA, facilities in the Manufacturing Standard Industrial Classification (SIC) codes 20-39 inclusive and those in SIC codes 10-14, 40, 44-51, 72, 73, 75 and 76, or the corresponding NAICS code must report their chemical use if they meet or exceed certain thresholds.

Figures 1 through 4 present, by sector, the 2015 numbers of companies reporting, reported amount of use, byproduct, and releases on-site by industrial sector.

The charts demonstrate that the chemical manufacturing sector dominates chemical use in the Commonwealth. This sector had the greatest percentage of filers (Figure 5) 18%, by far the greatest percentage of use (Figure 6) 69%, the largest percentage of byproduct (Figure 7) 44%, and the fourth largest percentage of on-site releases (Figure 8) 12%. This sector is a diverse group of industries, and includes companies that "manufacture" chemicals according to the TURA definition as well as companies that "process" chemicals to formulate adhesives, paints, pharmaceuticals, and plastic materials and resins. The chemical manufacturing sector is broken into further sectors in Figure 6. The closings of Styrolution and Henkel in 2014, both in the chemical manufacturing sector, accounted for a significant decrease in use from 2014 to 2015, of 152 million pounds.

Chemical distributors at (Figure 6) 16%, were the second largest contributor to use, but had virtually no impact on byproduct and releases. Paper manufacturing, waste management and remediation services, and fabricated metal processors, were the other sectors with substantial contributions to byproduct and releases. The paper manufacturing sector, which accounted for (Figure 6) 3% of total statewide use, accounted for (Figure 7) 13% of total byproduct generated. Likewise, waste management and remediation services, which accounted for (Figure 6) 5% of total statewide use, had the highest contribution of on-site releases (Figure 8) 21%.

Figure 5 – All 2015 Reported Data: Number of Facilities by Industrial Sector
Total Number of Facilities = 470
(Includes Trade Secret Data)

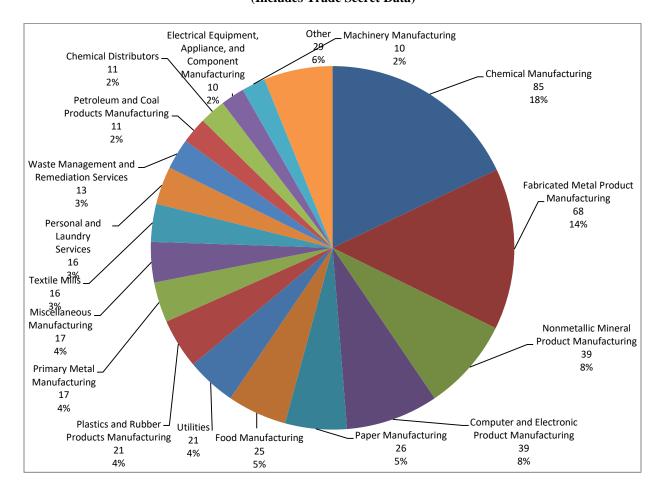


Figure 6 – All Reported Data: 2015 Chemical Use by Industrial Sector
Total Use = 668,000,000 Pounds
(Includes Trade Secret Data)

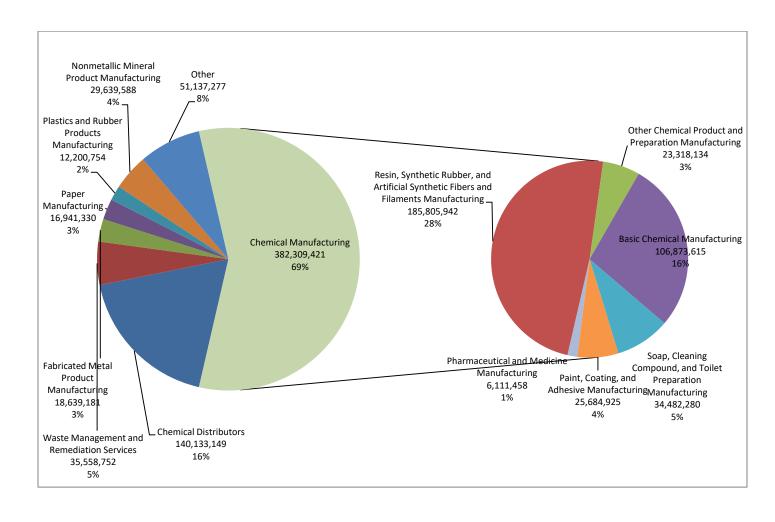


Figure 7 – All Reported Data: 2015 Byproduct Generation by Industrial Sector Total Byproduct = 69,000,000 Pounds

(Includes Trade Secret Data) Computer and Food Manufacturing Utilities Electronic Product _ 2% Manufacturing Other 4% 5% Miscellaneous Chemical Manufacturing -Manufacturing 4% 44% Plastics and Rubber **Products** Manufacturing 5% Textile Mills 6% Fabricated Metal Product Manufacturing 6% Waste Management and Remediation Services Paper Manufacturing 8% 13%

Figure 8 – All Reported Data: 2015 On-Site Releases by Industrial Sector Total On-Site Releases = 4,000,000 Pounds

(Includes Trade Secret Data) Other Plastics and Rubber **Products** 182,692 Waste Management Manufacturing 5% and Remediation 93,084 Services 2% 784,527 21% Computer and. Electronic Product Manufacturing 93,206 Fabricated Metal 2% **Product Manufacturing** 659,270 17% Miscellaneous Manufacturing 169,134 5% Textile Mills 396,616 Paper Manufacturing 11% Chemical 491,503 Utilities Manufacturing -13% 439,726 468,267 12% 12%

VII. 2015 Major TURA Facilities

Tables 12 through 14 show the top 20 facilities for the quantities of reported chemical use, generated as byproduct, shipped in or as product, on-site releases, and transfer off-site.

- Table 12 lists the 20 facilities that reported the largest total quantity of TURA chemicals used. These 20 facilities used 488 million pounds, or 73% of total statewide use. The closings of Styrolution and Henkel in 2014, accounted for a significant decrease in use from 2014 to 2015, of 152 million pounds.
- Table 13 lists the 20 facilities that generated the largest reported quantity of byproduct generated and shipped in product. These facilities generated 38 million pounds of byproduct or 55% of the statewide total. The 20 facilities with the largest quantity shipped in product, shipped 284 million pounds in product, or 88% of the statewide total.
- Table 14 lists the 20 facilities that reported the largest quantity of on-site releases and the 20 facilities that had the largest quantity of transfers off-site. These facilities released 2.5 million pounds, or 66% of total releases statewide. Four of the top 20 facilities of reported on-site releases were municipal waste combustors (MWCs) that also reported combustion-related emissions. Of the 783,000 pounds of on-site releases reported by these MWCs, 61% was due to the coincidental manufacture of hydrochloric acid during combustion, and 39% was due to lead in ash disposed in an on-site lined landfill at one facility. The 20 facilities with the largest reported quantity of transfers off-site transferred 22 million pounds, or 69% of the total statewide transfers off-site.

| Table 12 2015 Top 20 Facilities: Reported Use (Includes trade secret data) | | | | |
|--|--------------------|------------------|--|--|
| Facility Name | Town | Total Use (Lbs.) | | |
| Solutia Inc | Springfield | 118,756,776 | | |
| Boremco Specialty Chemicals | Fall River | 75,802,961 | | |
| Holland Company Inc | Adams | 62,644,100 | | |
| Ineos Melamines LLC | Springfield | 37,361,217 | | |
| Rousselot Peabody Inc | Peabody | 33,846,473 | | |
| Southwin Ltd | Leominster | 25,868,262 | | |
| James Austin Co | Ludlow | 19,449,658 | | |
| Camco Manufacturing Inc | Leominster | 17,184,559 | | |
| Astro Chemicals | Springfield | 14,125,290 | | |
| Omnova Solutions Inc | Fitchburg | 11,634,597 | | |
| Semass Resource Recovery Facility | Rochester | 10,526,000 | | |
| Nexeo Solutions LLC | Tewksbury | 9,010,062 | | |
| Roberts Chemical Co | Attleboro | 8,014,090 | | |
| Webco Chemical Corp | Dudley | 6,679,417 | | |
| Nyacol Products Inc | Ashland | 6,581,843 | | |
| Covanta Haverhill Inc | Haverhill | 6,371,883 | | |
| Houghton Chemical Corporation | Allston | 6,218,643 | | |
| Metalor Technologies USA | North Attleborough | 6,190,415 | | |
| Wheelabrator North Andover Inc | North Andover | 5,894,764 | | |
| Solenis LLC | Chicopee | 5,540,176 | | |

Table 13 2015 Top 20 Facilities: Reported Byproduct and Shipped in Product (Includes trade secret data)

| Byproduct | | | Shipped in Product | | |
|---------------------------------------|-------------|-----------------------------------|--|-------------|---------------------------------|
| Facility Name | Town | Byproduct Generation (Lbs.) | Facility Name | Town | Shipped in Product (Lbs.) |
| Solutia Inc | Springfield | 7,481,036 | Holland Company Inc | Adams | 62,644,100 |
| Rousselot Peabody Inc | Peabody | 4,765,681 | Boremco Specialty Chemicals | Fall River | 55,705,565 |
| 3M | Rockland | 4,368,678 | Solutia Inc | Springfield | 32,039,199 |
| Flexcon Company Inc | Spencer | 3,862,498 | Southwin Ltd | Leominster | 25,861,366 |
| Ineos Melamines LLC | Springfield | 3,099,892 | James Austin Co | Ludlow | 19,346,132 |
| Foilmark Inc | Newburyport | 1,531,274 | Camco Manufacturing Inc | Leominster | 17,183,275 |
| Semass Resource Recovery Facility | Rochester | 1,259,320 | Astro Chemicals | Springfield | 13,675,494 |
| Crane And Company Inc Pioneer Mill | Dalton | 1,215,678 | Nexeo Solutions LLC | Tewksbury | 8,974,248 |
| Madico Inc | Woburn | 1,207,708 | Roberts Chemical Co | Attleboro | 8,014,090 |
| Genzyme A Sanofi Company | Boston | 1,070,532 | Webco Chemical Corp | Dudley | 6,676,602 |
| Haartz Corporation | Acton | 988,586 | Corporation | Allston | 6,184,722 |
| Ideal Tape Company | Lowell | 961,861 | ITW Polymers Sealants North America | Rockland | 4,689,369 |
| Bostik Inc | Middleton | 895,745 | Univar USA Inc | Salem | 4,440,450 |
| Covanta Springfield LLC | Agawam | 859,567 | Savogran Company | Norwood | 3,000,940 |
| PCI Synthesis Inc | Newburyport | 823,822 | Callahan Chemical Co | Walpole | 2,801,770 |
| Genzyme Corporation | Framingham | 822,041 | ITW Polymers Adhesives North America | Danvers | 2,717,251 |
| Munters Corp | Amesbury | 821,729 | Allcoat Technology Inc | Wilmington | 2,698,565 |
| Koch Membrane System Inc | Wilmington | 820,035 | Bostik Inc | Middleton | 2,688,977 |
| Thermo Fisher Scientific | Bedford | 808,407 | Cl Hauthaway & Sons Corp | Lynn | 2,177,925 |
| Nitto Denko Avecia Inc | Milford | 807,225 | Mexichem Specialty Chemicals Inc | Leominster | 1,994,811 |

Table 14 2015 Top 20 Facilities: Reported On-Site Releases and Transfers Off-Site (Includes trade secret data)

| | (Inc | rudes trad | le secret data) | | |
|--|------------------|-------------------------------|--|-------------|---------------------------------|
| On-Site Rele | eases | | Transfers Off-Site | | |
| Facility Name | Town | On-Site Releases (Lbs.) | Facility Name | Town | Transfers Off-Site (Lbs.) |
| Crown Beverage Packaging USA | Lawrence | 373,729 | Solutia Inc | Springfield | 5,882,273 |
| Bradford Industries Inc | Lowell | 339,488 | Ineos Melamines LLC | Springfield | 2,723,470 |
| Covanta Haverhill Inc | Haverhill | 337,270 | Wyman Gordon Company | Grafton | 1,007,297 |
| Semass Resource Recovery Facility | Rochester | 272,634 | Semass Resource Recovery Facility | Rochester | 986,687 |
| Solutia Inc | Springfield | 217,899 | Genzyme A Sanofi Company | Boston | 922,921 |
| Ideal Tape Company | Lowell | 166,049 | Bostik Inc | Middleton | 867,656 |
| AR Metallizing Ltd | Franklin | 106,651 | PCI Synthesis Inc | Newburyport | 815,559 |
| Mystic Station | Everett | 98,370 | Nitto Denko Avecia Inc | Milford | 806,687 |
| Wheelabrator Saugus Inc | Saugus | 84,793 | Ideal Tape Company | Lowell | 795,812 |
| Callaway Golf Ball Operations Inc | Chicopee | 67,986 | Safety Kleen Systems Inc | Marlborough | 794,585 |
| Jen Manufacturing Inc. | Millbury | 63,555 | Koch Membrane System Inc | Wilmington | 792,856 |
| Millennium Power Project | Charlton | 53,573 | Electronic Recyclers International Mass | Holliston | 778,056 |
| Hollingsworth and Vose Company | West Groton | 47,202 | Waters Chromatography Division | Taunton | 768,104 |
| Metalor Technologies Inc | Attleboro | 42,674 | Thermo Fisher Scientific | Bedford | 751,031 |
| Berkshire Power Company LLC | Agawam | 41,971 | Skyworks Solutions Inc | Woburn | 639,095 |
| 3M | Rockland | 40,975 | Genzyme Corporation | Framingham | 592,785 |
| Flexcon Company Inc | Spencer | 40,395 | Johnson Matthey Pharma Services | Devens | 493,667 |
| Hazen Paper Co | Holyoke | 39,242 | Wheelabrator Saugus Inc | Saugus | 456,714 |
| Wheelabrator North Andover Inc | North Andover | 38,184 | Wheelabrator Millbury Inc | Millbury | 437,306 |
| Onyx Specialty Papers Inc Willow Mill | South Lee | 38,066 | Flexcon Company Inc | Spencer | 433,813 |



Massachusetts Department of Environmental Protection One Winter Street Boston, MA 02108-4746

Commonwealth of Massachusetts Charles D. Baker, Governor

Executive Office of Energy and Environmental Affairs Kathleen A. Theoharides, Secretary

Department of Environmental Protection Martin Suuberg, Commissioner