



## Facility Markings

### Guardrail Identification Markings

*Typical manufacturer markings if utilized:*

**GUARDRAIL POST MARKING**

EXAMPLE 1: VL1420A  
 EXAMPLE 2: VL1420A

NOTE: SEE NOTE 1

**GUARDRAIL PANEL MARKING**

1. VALTIR BRAND LOGO  
 2. AASHTO SPECIFICATION  
 3. PER AASHTO M180  
 4. PLANT #180  
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**NOTES:**

1. MINIMUM 1/4" (TEXT HT) STAMP ON TOP HALF OF POST, ON WEB OR BACK FLANGE (PLANT'S CHOICE).  
 2. FOR TYPE 3, THE STEEL SURFACE SHALL BE SHIPPED WITH MINIMAL CORROSION OR OXIDATION AND WITHIN 24-36 HOURS OF BEING ROLLED.  
 3. PER AASHTO M180  
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**EXAMPLE 1: VALTIR L.O.F. - PLANT #180 - FORT WORTH, TX**

**EXAMPLE 2: VALTIR L.O.F. - PLANT #180 - LIMA, OH**

**EXAMPLE 3: VALTIR L.O.F. - PLANT #180 - ORANGEBURG, SC**

**GUARDRAIL POST MARKING**

E = FRONT WORKTH  
 L = LAMB  
 M = MESSING  
 V = VALTIR  
 A = SUPPLIER ID

**GUARDRAIL PANEL MARKING**

E = FRONT WORKTH  
 L = LAMB  
 M = MESSING  
 V = VALTIR  
 A = SUPPLIER ID

**EXAMPLE 1: VALTIR L.O.F. - PLANT #180 - FORT WORTH, TX**

**EXAMPLE 2: VALTIR L.O.F. - PLANT #180 - LIMA, OH**

**EXAMPLE 3: VALTIR L.O.F. - PLANT #180 - ORANGEBURG, SC**

VAL	G. LAMB	M. MESSING	V. VALTIR	A. SUPPLIER ID
EST SURFACE AREA	N/A AND NOT TO EXCEED 100 SQ IN	EST DIMENSIONED WT.	0.8 DIMENSIONED WEIGHT MARK TO BE USED	
<p><b>DO NOT SCALE DRAWING</b></p> <p><b>TOLERANCES PER AASHTO M180 UNLESS OTHERWISE SPECIFIED</b></p> <p><b>BRAND LOCATION DRAWING LOCATION AND CONTENT OF HGR, THIR BEAM, AND POSTS</b></p> <p><b>SS280</b></p>				