NOTES:

1. Height of clip shall be $5 \times t_w$
2. Width of clip shall be $2 \times t_w$
3. Terminate weld $\frac{1}{4}''$ from edge of flange or connection plate, whichever is encountered first.
4. Where the end connection plate is also required as a bearing stiffener, the bottom of the connection plate shall be either milled to fit the bottom flange and fillet welded, or attached to the bottom flange with a full penetration weld. Modify the above detail with construction notes as required.